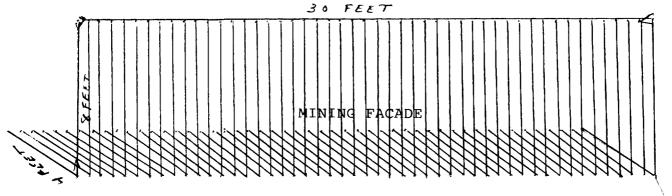
2.17983

DIMENTIONAL STONE DRILLING

Red - Vertical Drilling 6 in. to 8 in. centre
Blue - Horizontal Drilling 6 in. to 8 in. centre
AVERAGE ROCK CUT - Width - approximately 30 feet.

- Hight - approximately 8 feet.

- Depth - approximately 4 feet.



MINING FLOOR

APPROXIMATE DRILLING FEET PER ROCK CUT

Vertical Drilling - 52 holes X 8 feet = 416 feet. Horizontal Drilling - 52 holes X 4 feet = 208 feet.

DETAIL OF EQUIPMENT USED

One John Deere Skidder
One John Deere Bulldozer
One Kamatsu Excavator
One Horizontal Drilling Rig
One water pump and hoses

Scale - 1 inch = 5 feet.

02SW2001 2.17988 STRUTHERS

OTO



GST Reg. No: R121417489

Client No: 12891

Trow Consulting Engineers Ltd. 1074 Webbwood Drive Sudbury, Ontario, P3C 3B7

Telephone: (705) 674-9681 Facsimile: (705) 674-8271

Invoice Black Crystal Mine

ATTENTION: Mr. George Lahaie

Date: June 12, 1995

P.O. Box 37, R.R. #2 ALBAN, Ontario POM 1AO

Client's Order No:

Invoice No: S-6408

Project No: SO6509M

Terms:

DUE UPON RECEIPT

221.95

\$3,392.73

For professional services in connection with: Laboratory Testing, Black Crystal Mine Aggregates. As reported May 2, 1995.

Analysis & Reporting:		\$ 316.00
1 Specific Gravity & Absorption @ \$55.00		55.00
1 Flat & Elongated Particle @ \$100.00		100.00
1 Soundness @ \$180.00		180.00
2 Los Angeles Abrasions @ \$200.00		400.00
1 Petrographic Examination @ \$180.00		180.00
1 Unconfined Freeze-Thaw @ \$200.00		200.00
1 Micro-Devol Abrasion @ \$180.00		180.00
1 South African Alkali-Silica Reactivity @ \$700.00		700.00
1 Sample Crushing & Preparation @ \$700.00		700.00
Manitoulin Transport: \$145.25 + 10%		159,78
	SUBTOTAL	\$3,170.78

Should there be any questions regarding this invoice, please contact Rob Ferguson at this office immediately.

GST

TOTAL

Interest of 1.5% per month on balance. Please return one copy of Invoice with remittance.



Sudbury Branch

Trow Consulting Engineers Ltd. 1074 Webbwood Drive Sudbury, Ontario P3C 3B7 Telephone: (705) 674-9681

Facsimile: (705) 674-8271

May 2, 1995

S06509M

Black Crystal Mine P.O. Box 37, R.R. #2 Alban, Ontario POM 1A0

Date Post-It® Fax Note 7671 From Phone # Fax #

ATTENTION: Mr. George Lahaie

Dear Sirs:

LABORATORY TEST RESULTS BLACK CRYSTAL MINE AGGREGATES SUDBURY, ONTARIO

As requested, a series of physical tests were carried out on representative samples of rock, as delivered to our laboratory from your quarry.

The laboratory results are shown on the enclosed letter from our Brampton office.

We would like to make two additional comments with regards to the laboratory test results. These test results provide a good indication of the physical properties of the rock, however, further testing will be required, as the quarry develops, to ensure that the rock has not changed its composition or physical properties.

Prior to using the rock as an asphalt aggregate, we would also recommend that an antistripping test be carried out on the aggregates because the crystal structure of the rock indicated smooth cubic faces which may or may not provide an adequate bond between the coarse aggregate and the liquid asphalt.

S06509M



Should you have any further questions regarding these results, please do not hesitate to contact the undersigned at this office.

Yours truly,

TROW CONSULTING ENGINEERS LTD.

R.J. Ferguson, C.E.T.

Manager, Construction Testing Division

RJF:jl.14 Encl.



Trow Consulting Engineers Ltd.

1595 Clark Boulevard Brampton, Ontario L6T 4V1

Telephone: (905) 793-9800

Facsimile: (905) 793-0641

Reference: S-06509-M

April 27, 1995

Mr. Robert Ferguson
Trow Consulting Engineer Ltd.
1074 Webbwood Drive
Sudbury, Ontario
P3C 3B7

Dear Mr. Ferguson:

Aggregate Testing Black Crystal Mine

Further to receipt of two pails of rock material in our laboratory on April 3, 1995, testing has been carried out as per your instructions.

Test Program

The rock material was crushed to produce a 20 mm maximum size, graded coarse aggregate. The aggregate was then evaluated for compliance in accordance with the Ministry of Transportation, Ontario (MTO) and Canadian Standards Association (CSA) test methods shown below:

Table No. 1

Laboratory Tests Conducted	MTO Lab Test Number
Resistance To Abrasion of Coarse Aggregate by Use of the Los Angeles Abrasion Machine	LS 603
Relative Density and Absorption of Coarse Aggregate	LS 604
Soundness of Aggregate by Use of Magnesium Sulphate	LS 606
Determination of Flat and Elongated Particles in Coarse Aggregate	LS 608
Petrographic Analysis of Coarse Aggregate	LS 609

H.4

Black Crystal Mine/Aggregate Testing

Table No. 1 (cont'd)

Laboratory Tests Conducted	MTO Lab Test Number
Resistance of Coarse Aggregate to Degradation by Abrasion in the Micro-Deval Apparatus	LS 618
Resistance of Unconfirmed Coarse Aggregate to Freezing and Thawing	CSA A23.2-24A
Detection of Alkali-Silica Reactive Aggregate by Accelerated Expansion of Mortar Bars	CSA A23.2-25A

Test Results

Test results together with appropriate specification limits where applicable are given on the attached Table 2, Table 3, and Table 4.

Comments

- 1) The Los Angles abrasion tests for grading "B" and "C", meet the requirements of the OPSS and CSA standards for use in asphalt and concrete.
- 2) The absorption of the aggregate material meets the requirements of OPSS for use in asphalt and concrete.
- The magnesium sulphate soundness loss of the material meets the OPSS and CSA requirements for use in asphalt and concrete.
- 4) The percent flat and elongated particles meets the requirements of OPSS for use in asphalt and concrete. It should be noted that the material tested was processed through a laboratory crusher, and actual field production may yield a more cubical size product.
- 5) The petrographic number of the material meets the OPSS requirements for use in asphalt and concrete.
- To date there is no requirement for percent loss for the Micro-Deval abrasion test in the OPSS or CSA Standards for coarse aggregate.
- 7) The result of the unconfined freeze-thaw test meets the CSA Standard requirement for use in concrete. To date OPSS has no requirements for freeze-thaw loss for use in asphalt or concrete.
- 8) The 14 day expansion value obtained on the aggregate sample complies with the CSA expansion values of Table B2.

S-06509-M Trow

Black Crystal Mine/Aggregate Testing

Should you have any questions, please do not hesitate to contact this office.

Yours truly,

Trow Consulting Engineers Ltd.

Fabio Fregonese, C.E.T.

Project Manager

Materials and Systems Testing

Enclosures: Tables

Don Cooper, P.Eng.
Associate Manager

Materials and Systems Testing

Table No. 2: Aggregate Test Results (Concrete)

Test	Result	OPSS* Specification Limits	CSA** Specification Limits
Abrasion Resistance (% max. loss)	17.3	35 (1) 50 (2)	50 (3) 50 (4)
Relative Density (a) Apparent (b) Bulk (c) Bulk SSD	3.261 3.226 3.237	•	• • •
Absorption (% max.)	0.3	2(1)(2)	•
Mg SO ₄ Soundness (5 cycle) (% max. loss)	1.1	12 (1) (2)	12 (3) 18 (4)
Flat and Elongated Particles (% max.)	17.4	20 (1) (2)	•
Petrographic Number	100 (see attached sheet)	125 (1) 140 (2)	•
Micro-Deval Abrasion (% max. loss)	12.9	• •	-
Unconfined Freeze-Thaw (% max. loss)	0.4	•	6 (3) 10 (4)
Alkali-Silica Reactivity (% max, expansion)	0.006 (see attached sheet)	•	0.15

- * Ontario Provincial Standard Specification Form 1002, "Material Specification for Aggregates Concrete".
- ** Canadian Standards Association A23.1-94, Table 3, "Limits for Deleterious Substances * and Physical Properties".
- (1) Concrete Pavement
- (2) Concrete Structures, Sidewalks, Curb and Gutter and Base
- (3) Exposure Classifications F-1, C-1, C-2
- (4) Other exposure conditions

Black Crystal Mine/Aggregate Testing

Table No. 3: Aggregate Test Results (Asphalt)

OPSS Specification Limits *

Test	Result	HL Type 1	HL Type 3	HL Type 4	HL Type 8
Abrasion Resistance (B) (% max. loss)	17.3				35
Abrasion Resistance (C) (% max. loss)	25.1		35	35	
Relative Density (a) Apparent (b) Bulk (c) Bulk (SSD)	3.261 3.226 3.237				
Absorption (% max.)	0.3	1.0	1.75	2.0	2.0
MgSO ₄ Soundness (5 cycle) (% max. loss)	1.1	5	12	12	15
Flat and Elongated Particles (% max.)	17.4	20	20	20	20
Petrographic Number	100	120	135	160	160
Micro-Deval Abrasion (% max. loss)	12.9		•	-	•
Unconfined Freeze-Thaw (% max. loss)	0.4		-	-	• .

^{*} Ontario Provincial Standard Specifications Form 1003, Tables 4 and 5, "Material Specification for Aggregates - Hot Mixed, Hot Laid, Asphaltic Concrete".

Black Crystal Mine/Aggregate Testing

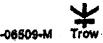


Table B2 Suggested Maximum Expansion Values for Various Test Methods for AlkallAggregate Reactivity.

Concrete prism expansion test	Mortar bar accelerated expansion test
CSA Test Method A23.2-14A	CSA Test Method A23.2-25A*
(See Clause B3.4)	(See Clause B3.3)
0.04%é at 1 year (See Note 1)	0.15% at 14 days (See Notes 2, 3, 4, and 5)

^{*}This method is not appropriate for testing aggregates for alkali-carbonate reactivity

Notes:

- (1) In critical structures such as those used for nuclear containment or large dams, a lower expansion limit may be required.
- (2) Several aggregates that expand greater than 0.15% after 14 d have not caused deleterious expansion in field structures and gave less than 0.040% expansion in CSA Test Method A23.2-14A. Therefore, expansion in excess of the recommended limit calls for further testing of concrete specimens.
- (3) A number of quarried siliceous limestone aggregates from the St. Lawrence Lowlands which expand less than 0.15% after 14 d have caused deleterious expansion in field structures and gave more than 0.040% expansion in concrete prism tests. Therefore, a lower limit of 0.10% is recommended for this type of aggregate (Fournier and Bérubé 1991b).
- (4) There are reports of deterioration of field concretes made with aggregates containing granites, gneisses, and granodiorites of Grenville age, and also some horizons of the Potsdam sandstone, that exhibit less than 0.10% expansion at 14 d in the accelerated mortar bar test.
- (5) It has been found that some marginally reactive cherty sands and some carbonate aggregates with satisfactory field performance exceed 0.15% at 14 d but give less than 0.33% at 28 d (Hooton 1991, Fournier and Bérubé 1992).

Black Crystal Mine/Aggregate Testing



Table 4: Alkali-Silica Reactivity

Expansion %

Prism No.	3 Оау	7 Day	10 Day	14 Day
1	0.002	0.004	0.005	0.006
2	0.001	0.003	0.004	0.005
3	0.001	0.003	0.004	0.006
Mean	0.001	0.003	0.004	0.006
1	0.134	0.251	0.315	0.402
2	0.134	0.243	0.320	0.402
3	0.145	0.259	0.330	0.410
Mean	0.138	0.251	0.322	0.405
	1 2 3 Mean 1 2 3	1 0.002 2 0.001 3 0.001 Mean 0.001 1 0.134 2 0.134 3 0.145	1 0.002 0.004 2 0.001 0.003 3 0.001 0.003 Mean 0.001 0.003 1 0.134 0.251 2 0.134 0.243 3 0.145 0.259	1 0.002 0.004 0.005 2 0.001 0.003 0.004 3 0.001 0.003 0.004 Mean 0.001 0.003 0.004 1 0.134 0.251 0.315 2 0.134 0.243 0.320 3 0.145 0.259 0.330

See Table B2 for suggested maximum expansion values for various test methods noted in CSA A23.1-94 Appendix B, Alkali-Aggregate Reaction.



F.1⊍

COARSE AGGREGATE PETROGRAPHIC ANALYSIS

SAMPLE :	Trow Sudbury Black Crystal Mine
FRACTION:	9.5 to 19 mm
LAB NO. :	95-012
ANALYST:	H.Lohse
DATE:	April 19, 1995

TYPE NO.	TYPE	MASS	%	GRANULAR CORRECTION
8	GRANITE-DIORITE-GABBRO	1071.9	100.00	
	TOTAL GOOD AGGREGATE	1071.9	100.0	
	TOTAL FAIR AGGREGATE	0.0	0.0	
	TOTAL POOR AGGREGATE	0.0	0.0	
	TOTAL DELETERIOUS AGGREGATE	0.0	0.0	
	TOTALS	1071.9	100.0	

PERCENT GOOD	100.0	X	_1	~~~~	100.0
PERCENT FAIR	0.0	X	3	-	0.0
PERCENT POOR	0.0	X	6	-	0.0
PERCENT DELETERIOUS	0.0	X	10	=	0.0

HOT MIX, MULCH AND CONCRETE P.N.	100
CORRECTED GRANULAR AND 16 mm CRUSHED P.N.	100

NOTES:

- 1. ANALYSIS CARRIED OUT ACCORDING TO MTO METHOD OF TEST LS-609.
- 2. THIS ANALYSIS DOES NOT TAKE INTO ACCOUNT THE POTENTIAL FOR ALKALI-AGGREGATE REACTIVITY.



Sudbury Branch

Trow Consulting Engineers Ltd. 1074 Webbwood Drive Sudbury, Ontario P3C 3B7

Telephone: (705) 674-9681 Facsimile: (705) 674-8271

SOO640R

February 6, 1995

Black Crystal Mine P.O. Box 37, R.R. #2 Alban, Ontario POM 1AO

ATTENTION: Mr. George Lehaie

Dear Sirs:

BUILDING STONE TEST

Below are the results for the test requested performed on the rock samples submitted to our office. These tests were undertaken according to ASTM standards as outlined in Volume 4.08.

The rock has been tentatively identified as a medium grained anorthosite. Anorthosite falls within the Granite Group according to the ASTM standard rock classification.

It should be noted that polished surfaces of the specimens indicate .25 to .50 percent sulphide mineralization. The mineralization occurs as anhedral to subhedral crystals less than 1 mm in size. This mineralization is of concern, as there may be a potential for oxidation of some or all of this mineralization. Additionally, found locally are discontinuous fractures with no apparent orientation. The fractures observed have a maximum length of 3 cm and an aperture of less than 1 mm. The fractures described have no apparent effect on the overall viability of the stone, as testing was well above ASTM minimum values. Test results are shown on the enclosed table.

Should there be any questions regarding these results, please do not hesitate to contact our office.

Yours truly,

TROW CONSULTING ENGINEERS LTD.

Yeter Karelse, AScT., C.E.T. Sr. Engineering Geologist

PK:gmv39 Encl.

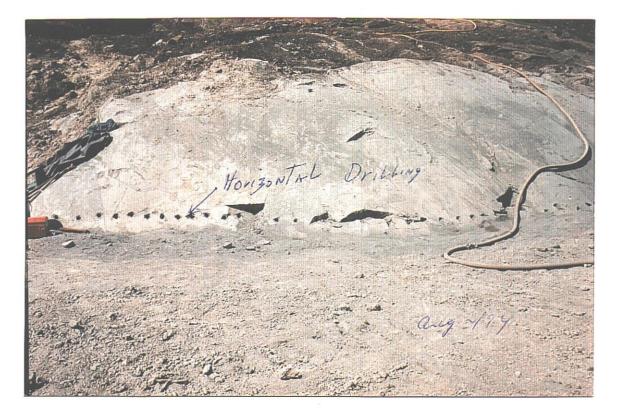


Trow Consulting Engineers Ltd. 1074 Webbwood Drive, Sudbury Ontario, Canada, P3C 3B7 Telephone: (705) 674-9681 Facsimile: (705) 674-8271

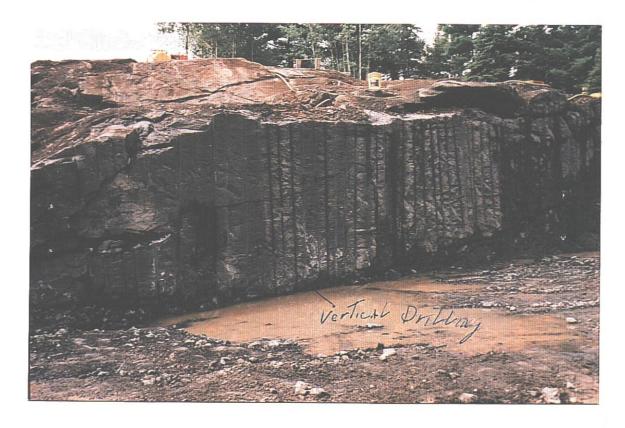
Black Crystal Mine P.O. Box 37, R.R. #2 ALBAN, Ontario POM 1A0 PH. 1705 -857-3211

Testing was well dove ASTM Minimum values

SOO640R TEST RESULTS					
Test Performed	Results	ASTM Standard			
compressive strength	161.48 MPa	131 MPa			
Absorption of Weight Maximum %	.09	.4			
Density	3263	2560			
Modulus of Rupture	17.66	10.34			









Ministry of Northern Development and Mines

Declaration of Assessment Work Performed on Mining Land

Mining Act, Subsection 65(2) and 66(3), R.S.O. 1990

Transaction Number (office use W97 70.0088

<u> </u>

I subsections 65(2) and 66(3) of the Mining Act. Under section 8 of the eview the assessment workcard correspond with unining land holder. Recorder, Ministry 9ERBRETTS DEPENDENT and Mines, 6th Floor,

Date

Telephone Number

Nov. 28, 1997 Fax Number

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Deemed March 8198

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Ministry of Northern Development and Mines

Statement of Costs for Assessment Credit

Transaction Numb	er (office use)
W9770.	00883

Personal information collected on this form is obtained under the authority of subsection 6(1) of the Assessment Work Regulation 6/96. Under section 8 of the Mining Act, the information is a public record. This information will be used to review the assessment work and correspond with the mining land holder. Questions about this collection should be directed to the Chief Mining Recorder, Ministry of Northern Development and Mines, 6th Floor, 933 Ramsey Lake Road, Sudbury, Ontario, P3E 6B5.

Work Type	Units of Work Depending on the type of work, list the number of hours/days worked, metres of drilling, kilometres of grid line, number of samples, etc.	Cost Per Unit of work	Total Cost
Drilling	Drilling 700 Metres		
	Grid Line - nil		
	Samples - 75		
	Days Worked -		
	60 Days at		
	2 persons	100 per day	\$ 12,000.
Associated Costs (e.g. supp	lies, mobilization and demobilization).		
	Supplies		17,620.
	Equipment Rental		9,990.
2.1798	8 Professional Fees		5,805.
2.1.	Gas & Oil		1,960.
	Repairs & Maintenance		4,633.
Tra	insportation Costs	PROVINCIAL RECORD	ung .
		RECEIVE	P
		DEC 0 8 1997	P.M.
Fo	od and Lodging Costs	7 8 9 10 11 12 3	
	Total Value of	of Assessment Work	\$ 52,008.
. If work is filed after two ye	unts: of performance is claimed at 100% of the ars and up to five years after performance to the situation applies to your claims, u	e, it can only be claime	d at 50% of the Total
	SMENT WORK 52,008 × 0.50 = 2		
Note: Work older than 5 years is r A recorded holder may be re request for verification and/or		his statement of costs	within 45 days of a
		1	DIC -8 156/
Certification verifying costs:	1		EOSCIENCE ASS
, George Lahaie (please print full nam	, do hereby certify, that the		
	d the costs were incurred while conducting	g assessment work on	the lands indicated on

Signature Date Nov. 28, 1997

to make this certification.

Ministry of Northern Development and Mines Ministère du Développement du Nord et des Mines

April 28, 1998

GEORGE ANDY LAHAIE R.R. #2 BOX 37 ALBAN, ONTARIO P0M-1A0



Geoscience Assessment Office 933 Ramsey Lake Road 6th Floor Sudbury, Ontario P3E 6B5

Telephone: (888) 415-9846 Fax: (705) 670-5881

Dear Sir or Madam:

Submission Number: 2.17988

Status

Subject: Transaction Number(s):

W9770.00883 Approval After Notice

We have reviewed your Assessment Work submission with the above noted Transaction Number(s). The attached summary page(s) indicate the results of the review. WE RECOMMEND YOU READ THIS SUMMARY FOR THE DETAILS PERTAINING TO YOUR ASSESSMENT WORK.

If the status for a transaction is a 45 Day Notice, the summary will outline the reasons for the notice, and any steps you can take to remedy deficiencies. The 90-day deemed approval provision, subsection 6(7) of the Assessment Work Regulation, will no longer be in effect for assessment work which has received a 45 Day Notice.

Please note any revisions must be submitted in DUPLICATE to the Geoscience Assessment Office, by the response date on the summary.

If you have any questions regarding this correspondence, please contact Bruce Gates by e-mail at gatesb2@epo.gov.on.ca or by telephone at (705) 670-5856.

Yours sincerely,

ORIGINAL SIGNED BY

Blair Kite

Supervisor, Geoscience Assessment Office

Mining Lands Section

Work Report Assessment Results

Submission Number:

2.17988

Date Correspondence Sent: April 28, 1998

Assessor:Bruce Gates

Transaction

First Claim

Number Number

Township(s) / Area(s)

Status

Approval Date

W9770.00883

1179662

STRUTHERS

Approval After Notice

April 18, 1998

Section:

10 Physical PSTRIP

10 Physical PCUT

18 Other INDUS

The requested revisions for this submission, as outlined in the 45 Day Notification dated March 4, 1998, have not been received within the time period specified.

Corrections were required by April 18 but as this was a Saturday you had until 4:30 on Monday April 20 for your corrections to be received in our office. The regulation does not allow for information to be received after this time period. Corrections received in this office on April 22, 1998 are being returned to you.

Based on the information contained in this submission we have allowed the following costs:

Professional Fees - Trow

\$5,805

Drilling

\$6,000 50% of credit allowed as only 50% of regulation met

Gas Oil

\$1,960

Total

\$13,765

More than 2 years old reduction = $$13,765 \times .50 = $6,882$

Supplies, Equipment rental, Repairs - \$0 deficiencies not addressed

The TOTAL VALUE of assessment credit that will be allowed, based on the information provided in this submission, is \$6,882.

Assessment work credit has been redistributed, as outlined on the attached Distribution of Assessment Work Credit sheet, to better reflect the location of the work.

Work Report Assessment Results

Submission Number:

2.17988

Correspondence to:

Resident Geologist

Sudbury, ON

Assessment Files Library Sudbury, ON

Recorded Holder(s) and/or Agent(s):

GEORGE ANDY LAHAIE

ALBAN, ONTARIO

Page: 1

Distribution of Assessment Work Credit

The following credit distribution reflects the value of assessment work performed on the mining land(s).

Date: April 28, 1998

Submission Number: 2.17988

Transaction Number: W9770.00883

Claim Number

Value Of Work Performed

1179662

6,882.00

1197264

0.00

Total: \$

6,882.00

