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REPORT ON

TRENCHING; LATERAL WORK AND SHAFT SINKING

FOR

ASSESSMENT WORK CREDIT

ON

WICKS LAKE PROPERTY Wensley and Millree Options Kenora Mining Division NTS 52 F/5

FOR

Frances Resources Ltd. 904-675 West Hastings St. Vancouver, B.C. V6B 1N2

Prepared by:

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.

R.M. Blais, P.Eng. February 10, 1984

OM 83-3-C-179



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 - DWG. No. D6-83 Geology-Wicks Lake, Kenora Mining Division Scale 1:2,500

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INTRODUCTION

This report has been prepared on behalf of Frances Resources Ltd. of Vancouver, B.C.

Previous work on property consisted of trenching, sampling, assaying, diamond drilling, geological mapping, magnetometer survey and I.P. survey.

The 1983 exploration program was primarily concentrated on Wensley No. 3 Vein, immediately west of Wicks Lake. Work performed included survey control, stripping, trenching, preparation of Portal Site by lateral work and shaft sinking. Any mineralization or quartz veins encountered or discovered were sampled, assayed and documented.

A series of plans and longitudinal sections displaying all pertinent data was compiled from available existing plans and reports, along with new information which is appended to this report.



LOCATION AND ACCESS

The property is located on Wicks Lake just north of Peninsula Bay of Kakagi (Crow Lake) Lake. Claims are shown on claim staking plan M. 2585, Dogpaw Lake Sheet. Approximate geographic center of property is 49⁰15'30" North and 93⁰50' West. Claim group consists of 15 contiguous unpatented mining claims K. 535966 - K. 535968 inclusive, K. 489266 - K. 489277 inclusive, recorded at Kenora mining recorder's office in name of Roy A. Martin.

Property may be reached by motor boat from Lakeview Lodge or other tourist camps located at west end of Crow Lake on Highway 71. Lakeview Lodge is located approximately six miles north of Nestor Falls. Nestor Falls is approximately 70 miles south of Kenora by way of Highway 71.

The distance from Lakeview Lodge to east shore of Peninsula Bay is seven miles by water. Boat ride is 20 - 25 minutes with 20 hp. motor and sixteen foot boat; then half mile by foot along old drill road to Wensley prospect on west side of Wicks Lake.

Alternate route to claim group is from extreme east end of Peninsula Bay along a 1/4 mile portage to Wicks Lake; then by boat to north-west end of Wicks Lake. This was the most frequently used route during 1983 program.

This area is also serviced by float equipped aircraft from Northwestern Flying Service located at Nestor Falls.

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PROPERTY AND ASSESSMENT WORK STATUS

The Wicks Lake property consists of 15 contiguous unpatented mining claims in the Kenora Mining Division, Province of Ontario. Claim locations are shown on claim staking plan M. 2585, Dogpaw Lake Sheet available at mining recorder's office in Kenora, Ontario. The following chart outlines claim group and shows expiry date:

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<u>Claim No.</u>	Date Recorded	Expiry Date
K. 489266	October 16/1978	*October 16/1984
K. 489267	November 16/1978	*November 16/1984
K. 489268	November 16/1978	*November 16/1984
K. 489269	November 16/1978	*November 16/1984
K. 489270	November 16/1978	*November 16/1984
K. 489271	November 16/1978	*November 16/1984
K. 489272	November 16/1978	*November 16/1984
K. 489273	November 16/1978	*November 16/1984
K. 489274	November 16/1978	*November 16/1984
K. 489275	November 16/1978	*November 16/1984
K. 489276	November 16/1978	*November 16/1984
K. 489277	November 16/1978	*November 16/1984
K. 535966	August 18/1980	August 18/1985
K. 535967	August 18/1980	August 18/1985
K. 535968	August 18/1980	August 18/1985

This total of 15 claims is registered in the name of Roy A. Martin, P.O. Box 867, 313 Main Street, Sturgeon Falls, Ontario. Mr. Martins's prospector's licence Number is E - 8275.

* SEE NEXT PAGE FOR IMPORTANT NOTICE.

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ASSESSMENT WORK STATUS

Copies of abstracts showing assessment work credits for each claim are attached to this report as Appendix No. 2.

To date, claims K. 489266 - K. 489277 (inclusive) have 200 assessment work credit days. This complies with total number of days required to bring claims to lease under Ontario Mining Act.

Maximum life of an unpatented mining claim is eleven years (11).

IMPORTANT NOTE

Following steps required to bring claim to lease:

- 1. 200 work day credits.
- 2. Legal survey plan by 0.L.S.
- Submission and approval of plan by Ministry of Natural Resources at Toronto.
- Registration of Surveyor's plan in Land Titles
 Office at Kenora.
- 5. Submission of Application for Lease, following notification of registration of plan.
- All these steps must be completed before expiry date in the llth year.

<u>Note</u>: To keep claim in good standing until above requirements are fulfilled, an Application for Extension of time must be made each year <u>within 30</u> <u>days of the expiry date or claim will lapse</u>.

This is now the status of claims K. 489266 - K. 489277 inclusive.

EXPLORATION AND DEVELOPMENT HISTORY

The two showings of importance discussed in this report and previous reports are referred to as the Wensley Option and the Millree occurrence.

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Wensley Option

In December of 1944, Noranda Mines Limited optioned fourteen claims from E. Wensley and his partners. These, along with two additional claims in the northwest corner, covered the east half of the present block down to Kakagi Lake. The west half of the property was staked about this time by a second group and was optioned to Sylvanite Gold Mines Limited, becoming known as the Millree property or occurrence.

Noranda conducted a program of extensive trenching and diamond drilling along three mineralized, narrow quartz veins which have strike lengths up to 2,000 feet. These veins were in, and were parallel to, a long, narrow, gabbro-diorite body. Trenching, especially on the No. 3 Vein, gave average grades of about 0.40 oz/ton Au over widths of two to three feet.

Drilling, which totalled 6,534 feet, gave less impressive results; typically 20 percent of surface sampling. Widths were 60 percent of surface width. A.M. Bell notes that grades in excess of 10-inch ounces were necessary for a profitable operation, and that although some sections of the veins were sufficiently high in grade, sufficient tonnage to justify a mill could not be proven.

Millree Occurrence

In 1945, Sylvanite Gold Mines acquired 31 claims adjacent to the west and north of the Noranda Wensley Option. They undertook the exploration of a number of showings in the extention of the gabbro-diorite body which hosted the Wensley

EXPLORATION AND DEVELOPMENT HISTORY (Cont¹d)

mineralization. This mineralization is associated with carbonatized, pyritized siliceous transverse fractures and quartz veins. Widths are five to fourteen feet over a length of 300 feet. Grades were generally low with only the No. 5 vein returning grades in excess of 0.1 oz/ton. A short program of drilling was recommended for this vein but was not followed up. Vein 5 is in the vicinity of L105 on the present grid.

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Wicks Lake

In the summer of 1974, Noranda Exploration Company Limited mapped a block of 22 claims which included the Wensley Option ground and much of the adjacent Millree occurrence. Eight of these claims which covered the Wensley vein system were held by Roy A. Martin. Samples from trenches in the carbonate pyrite mineralized zone of the Millree gave some gold values. No further work was undertaken on this ground.

Noranda Exploration Ltd. optioned 15 contiguous unpatented mining claims from Roy A. Martin. An exploration program was carried out between March 11, 1980 and October 1981 when the option agreement was terminated. During this period, a cut grid consisting of 20.2 kilometers of picket lines, spaced 100 meters apart with stations at 25 meter intervals, controlled by a 1.9 kilometer baseline was completed. The grid covered all claims with the exception of K. 535968, K. 489274 and K. 489275.

Geological mapping was completed over claim area and plotted on plan at scale of 1:2,500.

A soil geochemistry survey was run over the property in the 1980 season. Samples were analyzed for Cu, Zn and Ag. Magnetometer and induced polarization (IP) surveys were carried out in July and August of 1980. A detailed follow-up I.P. survey was run in October 1980.

EXPLORATION AND DEVELOPMENT HISTORY (Cont'd)

A limited drill program to test interesting IP and geological targets were undertaken. Seven X-ray drill holes were started, two of these did not reach bedrock. Altered and mineralized sections of drill hole were assayed for gold and silver. Several good assays were obtained from old pits; the best being 0.11 oz/ton gold grab sample. Best drill core assay was from Hole MO-3-81 assaying 0.176 oz/ton Au and 0.082 oz/ton Ag over 20 inches.

The following results were concluded from 1980-1981 exploration program:

- Assays obtained from Wensley veins confirm the results obtained in the previous 1944-1945 Noranda program.
- Detailed IP appears to be capable of locating narrow mineralized quartz veins, but not able to pinpoint them closely enough to permit drilling without detailed geological mapping.
- 3. The vein systems previously delineated on the Wensley and Millree prospects may be genetically related, but are not extensions of each other.
- 4. Although the grade is reasonable, the mineralization is too narrow to permit profitable development.
- 5. There is some chance that geophysical surveys oriented east-west might find more mineralization paralleling the Millree veins. However, the consistently low grade of these showings does not make this an attractive proposition.
- 6. Geophysics gave no indication of a wider zone which might be more economically feasible. Due to results, Noranda terminated option with Roy A. Martin.

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EXPLORATION AND DEVELOPMENT HISTORY (Cont'd)

Eleven trenches from 1944-1945 Noranda program were re-blasted and sampled by Jack Martin in summer of 1982. Assay results are plotted on drawing 01-83.

In August and September 1983, Frances Resources Ltd. of Vancouver, B.C., completed field work of trenching, stripping, portal preparation by lateral work and shaft sinking. Assay data is plotted on accompanying plans.

REGIONAL GEOLOGY

The Kakagi Lake area is situated on the flank of a centre of intermediate-felsic volcanism in the Wabigoon Belt of metavolcanic metasedimentary supracrustal rocks. The regional trend of these rocks is to the northwest, parallel to a major structural break which truncates the intermediate-felsic rocks to the northeast of Kakagi Lake. The other major structural feature of the volcanic centre is a set of strong, northwest trending folds, dominated by the Emm Bay and South Narrow Lake synclines. Flexure of the axes of these major folds in the area of northwest trending fault suggests movement on the fault was predominantly right lateral.

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The Kakagi Lake area is underlain chiefly by intermediate pyroclastic rocks with minor chemical sediments and a series of extensive, thick mafic and ultramafic sills, all of Archean age. This package has been folded into an open syncline plunging 80° to 90° northeast and enfolding a late felsic pluton, the Stephen Lake granite. A number of strong northtrending lineaments are mappable; these may be related to a strong north-trending fault system which passes through Wicks Lake disrupting the geologic sequence with displacements of greater than 300 meters.

Mineralization of several types in a variety of host rocks is known: Gold is found in pyritized, carbonatized shear and fracture zones associated with faulting and folding in intermediate pyroclastic and mafic-ultramafic intrusions. Gold and molybdenum are associated with shears in granitic rocks such as the Stephen Lake pluton. Sphalerite-galena occurrences are associated with well banded cherts and cherty sediments.

PROPERTY GEOLOGY

<u>General</u>

Mapping on the Martin Option property revealed a southeast trending sequence of intermediate pyroclastic rocks and cherty sediments intruded by gabbro-diorite and pyroxenite sills with thicknesses on the order of 350 meters and by a small (altered) granodiorite body. These rocks are regionally metamorphosed to greenschist facies rank and are quite well preserved. Few structural data are available.

Bedding was mapped in some small exposures of chert and cherty tuff but tops could not be determined; from O.G.S. regional mapping, tops are north. Strike of bedding proved to be parallel to the general strike of the gabbro and pyroxenite sills.

Foliation and shearing is not well developed, but where measured is consistently parallel to the strike of the units. Rock Descriptions

(1) <u>Intermediate Tuffs</u> (2LT, 2AT)

These rocks underlie about one third of the property, mainly in the southwest and northeast corners. They are uniform, generally featureless, fine to medium grained, massive, medium grey-green coloured, fairly siliceous rocks which are locally plagioclase porphyritic. They are composed mainly of plagioclase which may be epidotized, chlorite and quartz and occasional traces of pyrite.

The tuffaceous texture of these rocks is due to small fragments of plagioclase and quartz, and rarely, lithic fragments in a somewhat finer plagioclase-quartz-chlorite matrix. Plagioclase phenocrysts, where found, are generally less than 1 mm maximum dimension and likely represent a crystal tuff.

Rock Descriptions

(2) Chert, Cherty Sediment (5CH, 4F-5CH)

The cherts are finely bedded (1 to 2 mm), pale to dark grey, very fine-grained to aphanitic rocks which occur in a narrow, discontinuous band between the cherty sediments to the north and the gabbro sill to the south. The variation in colour defines the bedding and probably represents graded bedding. However, this was not definite enough to permit determination of tops.

The cherty sediments are closely associated with the cherts and may be lateral and/or vertical equivalents. They are located immediately under the pyroxenite sill. These are fine-grained to almost aphanitic, massive, grey to green-grey, siliceous to flinty rocks with some tuffaceous-looking sections. Coarse bedding with bed thicknesses of up to two feet is apparent in some exposure, e.g. L113 and L114.

They appear to be the result of simultaneous deposition of fine clastic or tuffaceous sediments and siliceous chemical sediments.

(3) <u>Gabbro-Diorite</u> (6G, 6D)

This unit is probably a thick sill intruded into the volcanic pile. It trends southeast across the property and because of its resistance to weathering forms a prominent ridge.

This is typically a medium to coarse-grained rock with some local fine-grained sections; there is no apparent pattern to changes in grain size. It is massive to weakly foliated locally and green and white mottled in colour. It consists of approximately equal amounts of plagioclase and completely chloritized amphibole/pyroxene with up to five percent quartz as 1 mm 'eyes' locally. Carbonate is ubiquitous at about two percent.

Rock Descriptions

(3) <u>Gabbro-Diorite</u> (Cont'd)

Locally, in the coarser grained sections, dendritic aggregations of a amphibole/pyroxene up to six inches in length can be found.

Diamond drilling in the west part of the property recovered some very coarse, almost pegmatitic gabbro which contained up to 65 percent plagioclase and which is best described as anorthositic gabbro.

(4) <u>Pyroxenite</u> (6Px)

This unit is also a sill and, like the gabbro, forms a high, broad ridge. The rock is black, coarse-grained, massive, very strongly magnetic and exhibits the ochre weathering and polygonal jointing which are virtually diagnostic of ultramafic rocks. It appears to consist only of pyroxene and about five percent magnetite; no plagioclase or olivine were seen. The unit is locally carbonatized along a north-trending fault at about L114/204.

(5) <u>Granodiorite</u> (7GD)

This unit, which occurs as a small body just northeast of Wicks Lake, is somewhat altered with apparent secondary quartz and potassium-feldspar being prominent. Locally it resembles both the diorite and the intermediate tuff. It is a generally medium-grained, massive rock, grey to pink to tan in colour. It is composed mainly of plagioclase with variable amounts of quartz, k-feldspar, chlorite, actinolite and carbonate.

Rock Descriptions

(6) Quartz Veins

The veins consist of a white to somewhat clear quartz with coarse to medium-grained pyrite scattered through it in local concentrations. There are some slivers and blocks of chlorite schist incorporated into the vein material. The vein walls are also schistose, generally for about two to six inches into the country rock. This schist is also weakly mineralized with pyrite. There is no other noticeable alteration.

SURVEY CONTROL AND GRID LAYOUT

Noranda Exploration Ltd. 1980-1981 grid was still visible, but all baseline and cross lines were over-grown with brush. This grid consisted of 20.2 kilometers of picket lines, spaced at 100 meters apart with stations at 25 meter intervals, controlled by a 1.9 kilometer baseline. Baseline was rebrushed from approximately L117E to L105E. Cross lines L115E, L114E, L113E and L112E from station 201N to south end of lines were re-brushed. Noranda grid was used only for reference in field. Most pickets found on grid were still legible, especially where pencil was used for marking.

All 1983 trenching, stripping, shaft sinking, assay locations and lateral work at portal site were surveyed by Stadia survey. This was accomplished with Wild T16 theodolite and Stadia rod. Stadia traverse was run along length of work. Survey traverse is plotted on drawings O1-83 and O2-83. Starting point of traverse being tied into old 1944-1945 Noranda grid.

An assumed elevation datum was used, the origin being high water mark of west shore of Wicks Lake. All elevations shown on plans and longitudinal sections relate to elevation of Wicks Lake.

Grids

The following three grids are referred to in this report:

 Northing and Easting co-ordinate grid.
 Co-ordinate lines are shown on all plans and longitudinal sections of this report. - 15 -

SURVEY CONTROL AND GRID LAYOUT (Cont'd)

<u>Grids</u>

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- Geological grid of 1980-1981 completed by Noranda. Shown on Geology Plan 06-83.
- No. 3 Baseline (1944). Zero point is noted on Plan 01-83. (Zero point and co-ordinates 10,000 North and 10,000 East are common point).

MAPS AND PLANS

Appended to this report are six plans numbering DWG. 01-83, 02-83, 03-83, 04-83, 05-83, and 06-83.

Plan drawings No. D1-83 and O2-83 show location of new trenches, shaft, stripping and lateral work at portal site. Also shown on plans are 1983 assay results. Samples were assayed for gold, silver, copper and molybdenum, but only gold values are indicated on plans. Diamond drill hole collars, intersection results, and drill hole numbers are shown on drawings O1-83 and O2-83. These drill holes were copied from 1945 plans by A.M. Bell at scales 1" = 30! and 1" = 50!. Copies were in poor condition and information and location was transferred as accurately as possible. Old trenches and gold assay data is also shown. Gold values were copied from A.M. Bell plans.

Drawings 03-83, 04-83, and 05-83 are longitudinal sections showing drill hole intersections with gold values, trenching, shaft, portal preparation and proposed drifting. New 1983 assays and old assay data are plotted. Also outlined on longitudinal sections are proposed ore blocks showing average grade for block and number of ounces of gold available.

Drawing 06-83 is geology map of claim group. Geology for this map was traced from geology print mapped by M. Grant of Noranda Exploration Co. Ltd., dated August 1980. Scale of geology map is 1:2,500. Up-to-date information has been added to plan.

EXPLORATION PROGRAM - 1983

Dates Work Performed

Field work of 1983 program commenced on August 1, 1983 and was completed by September 30, 1983. Report, drafting and office related work was completed during the months of November 1983 to February 1984.

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Personnel

Program was carried out under supervision of Ron Blais, along with two-man crew, consisting of Maurice Burke and Don Woito. Plugger and mucking duties were shared by all three crew members. Maurice Burke was responsible for loading and blasting. Surveying and sampling was done by Ron Blais. Name and addresses of crew members as follows:

> Ron Blais 1425 Pinegrove Crescent North Bay, Ontario P1B 4P9 Telephone: (705) 474-4793

> Maurice Burke 300 Dunbeath Ave. Winnipeg, Manitoba R2K OH1 Telephone: (204) 661-1950

Don Woito P.O. Box 434 North Bay, Ontario P1B 8H5

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EXPLORATION PROGRAM - 1983 (Cont'd)

Equipment and Materials

The following equipment was used on 1983 program:

- Atlas Copco gas plugger Model 148, along with 7/8" Hexagon drill steel and 1 1/4" cross bits.
- 2. Wajax Mark 3 fire pump and accessories.
- 3. Wheel barrow.
- 4. 2-Ton chain fall.
- 5. Mucking bucket 4 cu. ft.
- 6. 20 H.P. motor and 16 foot aluminum boat Crow Lake.
- 7. 5 H.P. motor and 14 foot aluminum boat Wicks Lake.
- 8. Survey equipment.
- 9. Dynamite and blasting caps.
- 10. Assorted small tools: shovel, picks, etc.
- 11. Sampling tools.
- 12. 500 feet 2" plastic water line.

STRIPPING AND TRENCHING

WENSLEY OPTION - No. 3 Vein.

The following three trenches were completed on No. 3 Vein.

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1. Trench 83-1

Trench location is 97 + 00 East and 99 + 75 North. No. 3 Baseline (1944) chainage is 3 + 00 West. Trench dimension is approximately 18 feet long by 5 feet wide by 4 feet deep. Approximately 13 cubic yards of overburden and blasted rock excavated. Three inch quartz vein was exposed in north end of trench. Best assay was 4.05 oz. Au/ton over 3 inch width.

2. Trench 83-2

Trench location is 95 + 90 East and 99 + 74 North. No. 3 Baseline chainage is 4 + 10 West. Dimension of trench is 16 feet by 4 feet by 3 1/2 feet deep. Approximately 8 cubic yards of blasted rock excavated. Five inch quartz vein was bared and assayed 0.294 oz. Au/ton over 5 inches. Visible gold was noted in the trench.

3. Trench 83-3

Trench location is 96 + 00 East and 99 + 55 North. Small trench 7 feet by 3 feet by 2 1/2 feet deep. Approximately 2 cubic yards of gabbro-diorite unit was excavated. No mineralization or quartz was found.

All old existing trenches on Wensley No. 3 Vein and No. 5 Vein were located and brushed out. Trench locations are marked by flagging tape for future reference.

STRIPPING AND TRENCHING

WENSLEY OPTION - No. 3 Vein (Cont'd)

Stripping, along with blasting was carried out between 95 + 50 East and 94 + 75 East adjacent to plan grid line 100 + 00 North. No. 3 Baseline (1944) chainage for this area is approximately 4 + 60 West. Area of stripping is along rock ridge on west side of overburden filled gulley. A.M. Bell, in 1945 report, implies a 30 foot fault throw exists in vicinity of gulley.

Shaft excavation on east side and stripping on west side of gulley suggests that No. 3 Vein is not faulted, but curves and is continuous through gulley. Further trenching work is recommended in this area.

A vertical 12-inch quartz vein in gabbro-diorite unit, was uncovered and sampled. Best assay was 0.213 oz. Au/ton over 1.0 foot width. Visible gold was also noted in vein. Wajax Mark 3 fire pump was used to remove overburden and debris from outcrop. Stripping is shown on photograph section of this report.

STRIPPING AND TRENCHING (Cont'd)

MILLREE OPTION

No. 1 Vein

Eight channel samples were taken from re-blasted north trench. No encouraging assay results were obtained from samples. North trench of No. 1 Vein is located approximately at co-ordinates L101 + 20 East and station 199 + 20 North on geological grid.

No. 5 Vein

Nine channel samples from re-blasted trench had only one assay of any significance. Assay was 0.068 oz. Au/ton over 2 foot width. Co-ordinates of trench on geological grid are L105 + 35 East and station 198 + 04 North.

Assay results and locations of trenches are recorded on Sample Record Sheets and assessment work sketches (Appendix No. 5).

LATERAL WORK - PORTAL PREPARATION

The Wensley No. 3 Vein is exposed on the hill facing easterly towards Wicks Lake. No. 3 Vein strikes in a eastwest direction, and has been followed westerly for approximately 2,000 feet by trenching and diamond drilling. The east drill hole was drilled from an island in Wicks Lake and cuts the vein about 400 feet east of the west shore. Approximately 200 feet west of the west shore of Wicks Lake at toe of hill, the first of a number of trenches has been cut across the vein for a strike length of 2,000 feet. A series of 36 shallow drill holes, spaced from 100 feet to 50 feet apart and averaging 125 feet in length, have been drilled under trenches. Drill holes intersected vein approximately 80 to 100 feet below profile of trenches.

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From toe of hill for a distance of 200 feet, several trenches have been cut across No. 3 Vein. Toe of hill is located at co-ordinates 10,000 North and 10,000 East on drawing 01-83. The slope is an 80 foot rise over a 200 foot run. Previous surface sampling gave 200 feet long by 2.1 feet wide at 0.62 oz. Au/ton. A bulk sample of 275 pounds taken representatively gave 1.4 feet at 0.95 oz. Au/ton over length of 200 feet.

The zero point for No. 3 Baseline, established in 1944, is co-ordinates 10,000 North and 10,000 East. Shown on drawing 01-83 as noted above, this point is located at toe of hill rising to west, on which No. 3 Vein is exposed. All older plans and reports are tied to this grid. Chainage is taken east and west from this zero point.

The 1983 exploration program was primarily concerned with section of No. 3 Vein from 0 + 25 west to 4 + 60 west.

LATERAL WORK - PORTAL PREPARATION (Cont'd)

The objective of lateral work was twofold. First, to expose No. 3 Vein with a vertical face, and secondly, to prepare a portal entrance if further underground work was contemplated following 1983 program.

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An open cut starting at toe of hill (0 + 00 on No. 3 Baseline = 10,000 North, 10,000 East) was advanced for 36 feet. A vertical face of approximate height of 20 feet was established. Total of 300 - 350 cubic yards of roots, overburden and blasted rock was excavated.

Underground advance was seven feet from portal face, with an opening of 7 feet by 5 feet, and approximately 10 cubic yards of rock was removed.

Open cut and underground advance was accomplished by hand work, using gas plugger for drilling, blasted rock mucked by shovel and hauled by wheel barrow. Photographs of this work are found in this report.

Grab and chip samples of vein material and wall rock were taken at various locations. Results of assays and location are plotted on drawing O1-83. Best assay result on vein was 3.960 oz. Au/ton over a 6" width. Quartz vein varied in width from 3 - 6 inches. Dip of vein is 70 - 80 degrees north.

A 45 gallon drum of hand-cobbed vein material was collected from lateral workings. Vein material was packed out and stored at warehouse owned by Mel's Marine in Nestor Falls. This vein material was crushed to \pm 1/8" size using portable 4" x 6" jaw crusher. A 120 pound sample was sent to Lakefield Research in Lakefield, Ontario for metallurgical testing. Remainder of crushed material is stored in warehouse. Metallurgical report is attached to this report as Appendix No. 3.

SHAFT SINKING

Shaft was sunk on rock ridge at east edge of overburden filled gulley. Co-ordinates of shaft are 95 + 70 east and 99 + 75 north. No. 3 baseline (1944) chainage is 4 + 30 west.

Dimension of shaft is 8[‡] x 6[‡] x 17[‡] deep. Depth was measured from top of mucking deck. Approximately 30 cubic yards of material was hoisted using man-operated chain fall and mucking bucket.

A contact between a gabbro-diorite unit and felsic unit was exposed in shaft. Bottom of shaft ends in felsic unit. Felsic unit is light grey in colour, siliceous with disseminated pyrite. Numerous flat-lying quartz stringers cut felsic unit. This felsic unit has not been recorded by previous 1944-1945 work or mapping in 1980-1981.

Excavation has exposed No. 3 Vein in east wall and bottom of shaft. Details of above, along with assay results, are shown on drawing O1-83. Photograph section of report shows shaft area.

SAMPLING AND ASSAY RESULTS

A total of 63 samples were taken from Wensley and Millree options. Sample types were as follows: nine grab, thirty-seven chip, and seventeen channel.

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Twenty samples were assayed for gold and silver, and one sample for gold, silver and molybdenum. Remaining forty-two samples were assayed for gold, silver, copper and molybdenum.

Attached to this section in tabulated form are Sample and Assay Record Sheets showing sample number, sample type, width of sample, description and location of sample along with assay values. Signed assay certificates are included in this section.

Only assay results for gold are plotted on plans and longitudinal sections.

Assaying was carried out by Acme Analytical Laboratories Ltd., 852 E. Hastings St., Vancouver, B.C. Samples were delivered from job site by pick-up to Kenora and from Kenora to Vancouver by Reimer Transport Ltd.

Assay Methods

Gold and silver samples were assayed by fire assaying method. Silver checked by atomic absorption method.

Atomic absorption method was used to obtain assay results for copper and molybdenum.

ACME ANALYTICAL LABORATORIES LTD. 852 E. HASTINGS, VANCOUVER B.C. PH:253-3158 TELEX:04-53124

DATE REPORTS MAILED

PAGE# 1

DATE RECEIVED AUG 30 1983

ASSAY CERTIFICATE

SAMPLE TYPE : RDCK - CRUSHED AND PRULVERIZED TD -100 MESH. AG & AU BY FIRE ASSAY

ASSAYER _

/ DEAN TOYE, CERTIFIED B.C. ASSAYER

FRANCES RESOURCES LTD

FILE # 83-1899

SAMPLE

OZ/TON (DZ/TON		
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5,41	4.050		
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.../27

ACME ANALYTICAL LABORATORIES LTD. 852 E. HASTINGS, VANCOUVER B.C. PH:253-3158 TELEX:04-53124

DATE RECEIVED SEFT 19 1983 DATE REPORTS MAILED Sup12

ASSAY CERTIFICATE

27 -

SAMPLE TYPE : ROCK - CRUSHED AND PRULVERIZED TO -100 MESH. ASSAYER Dery DEAN TOYE, CERTIFIED B.C. ASSAYER \sim FILE # 83-2212 BARRIER REEF RES. LTD PAGE# 1 SAMPLE MO AG AU % OZ/TON OZ/TON

88121

CHERT ZONE "REPORT" QUARTZ VEIN.

.001

.01 .001

(A)

ACME ANALYTICAL LABORATORIES LTD. 852 E. HASTINGS, VANCOUVER B.C. PH: 253-3158 TELEX: 04-53124

ABBAY CERTIFICATE

A 1.00 GRAM BANPLE IS DIGESTED WITH SO NL OF 3:1:3 HCL TO HND3 TO H2D AT 90 DEG.C. FOR 1 HOUR. THE SAMPLE IS DILUTED TO 100 HLS WITH WATER.

DATE RECEIVED WI 11 1983 DATE REPORTS MAILED OCH 1783 ASSAYER 1 SALE DEAN TOYE, CERTIFIED B.C. ASSAYER

FRANCES RESOURCES FILE # 83-2504

SAMPLE #	MD %	CU %	AG oz/t	Au o/t
88122 88123 88124 88125 88125 88126	.001 .001 .001 .001 .001	.01 .01 .01 .01	.02 .01 .01 .01 .01	.001 .001 .001 .001 .001
88127 88128 88129 88130 88131	.001 .001 .001 .001 .001	.01 .01 .01 .01	.01 .01 .01 .01	.001 .001 .001 .001
88132 88133 88134 88135 88136	.001 .001 .001 .001 .001	.01 .01 .01 .01	.14 .01 .05 .01 .01	.294 .073 .209 .008 .005
88137 88138 88139 88140 88141	.001 .001 .001 .001 .001	.01 .01 .01 .01	.01 .01 .01 .01 .01	.001 .007 .001 .001 .068
88142 88143 88144 88145 88145 88146	.001 .001 .001 .001 .001	.01 .01 .01 .01 .01	.01 .01 .01 .01 .01	.028 .011 .001 .001 .001
88147 88148 88149 88150 88276	.001 .001 .001 .001 .001	.01 .02 .01 .01	.12 .01 .01 .42 .16	.048 .014 .008 1.291 .072
88277 88278 88279 88280 88281	.001 .001 .001 .001 .001	.01 .01 .01 .01	.08 .34 .59 .59 .01	.552 1.302 .194 .526 .014
88282 88283	.001	.01	.01	.002

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PAGE# 1

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FRANCES RESOURCES FILE # 83-2504 SAMPLE # MO CU AG Au % % oz/t o/t

/30

PAGE# 2

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SAMPLE AND ASSAY RECORD SHEET

PROPERTY WICKS LAKE

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DATE FEB. 14/84 PAGE NO. 1

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SAMPLE	T	WIDTH OF	DESCRIPTION	ASSAY				
NO.		SAMPLE			AU OZ./TON	OZ./TON	Po	Cu
88101	Δ	0.20 FT.	WENSLEY 1945 TRENCH #9 - Nº3 VEIN	QTZ. VEIN	0.630	115		
B8102	Δ	2.0 FT.	WENSLEY 1945 TRENCH #9 - Nº3 VEIN	FOOT WALL OTZ VEIN	0.007	0.03		
88103	Δ	0.8 FT.	1945 TRENCH #9- Nº3 VEIN	HANGING WALL OTZ.VEIN	0.033	0.09		
88104	Δ	0.25 FT.	WENSLEY 1983 TRENCH 83-1-Nº3 VEIN	QTZ. VEIN	4.050	5.41		
88105	Δ	1.0 FT.	1983 TRENCH 83-1 Nº3 VEIN	HAUGING WALL	0.054	0.11		
88106	Δ	1.3 FT.	1983 TRENCH 83-1 Nº3 VEIN	WALL ROCK	0.005	0.01		
88107	Δ	1.2 FT.	1983 TRENCH B3-1 Nº3 VEIN	WALL ROCK	0.004	0.09		
88108	Δ	0.5 FT.	DRIFT FACE #3 Nº3 VEIN	QTZ. VEIN	0.660	0.92		
88109		1.5 FT.	DRIFT FACE #3 Nº 3 VEIN	HANGING WALL OF VEIN	0.008	0.03		
88110		2.3 FT.	DRIFT FACE #3 Nº3 VEIN	FOOT WALL OF VGIN	0.003	0.04		
88111		0.03 FT.	DRIFT FACE #3 Nº3 VEIN	QTZ. STRINGER	0.150	0,09		[
88112	Δ	2.0 FT.	DRIFT FACE + 3 Nº 3 VEIN	WALL ROCK	0.002	0.05		
88113	*		DRIFT FACE WENSLEY COBBED VEIN Nº3 VEIN	QTZ. VEIN	1.610	1.69		
68114 :	*		DRIFT FACE WENSLEY	FOOT WALL QTZ. VEIN	0.075	0.09		
88115	$ \Delta $	0.5 FT.	DRIFT FACE 2 Nº 3 VEIN	OTZ. VEIN	3.960	5.88		
88116	$ \Delta $	3.0 FT.	DRIFT FACE 2 Nº3 VEIN	FOOT WALL OF	0,039	0.05		
88117	$ \Delta $	0.04 FT.	DRIFT FACE \$2 Nº3 VEIN	QTZ. STRINGER	0.124	0.12		
88118	$ \Delta $	0.50 FT.	DRIFT FACE #2 Nº3 VEIN	HANGING WALL	0.074	0.07		
88119	Δ	0.55 FT.	DRIFT FACE \$2 NO3 VEIN	QTZ. VEIN	0,410	0.54		
BB120 -	*		SHAFT	SILICEOUS FBLSIC UNIT	0.088	0.22		
	} }							}

SAMPLE AND ASSAY RECURD SHEET

PROPERTY WICKS LAKE

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DATE FEB 14/84 PAGE NO. 2

SAMPLE	Т	WIDTH OF	F DESCRIPTION ASSAY			SAY			
NO.		SAMPLE				AU 02. / TON	Ag oz. I TON	110 •/o	Cu •/o
88121	*		NORTH TRENCH	MILLREE NºI VEIN	CHERT ZONE OR BEODED OTZ. VEIN	0.001	0.01	0,001	
88122	===	0.67 FT.	NORTH TRENCH	MILLREE NºI VEIN	14	0.001	0.02	0.001	0.01
88123		1.0 FT.	11 11	- n	él	0.001	0.01	0.001	0.01
88124	=	2.0 FT.	31 13	11	11	0.001	0.01	0.001	0.01
88125		0.5 FT.	n n		ıı	0,001	0.01	0.001	0 01
88126		1.9 FT.	83 - F4	٠.	11	0.001	0.01	0.001	0.01
88127	-	1.7 FT.	31 13	jt	11	0.001	0.01	0.001	0.01
88128	-	2.0 FT.	33 H	÷ŧ	13	0.001	0.01	0.001	0.01
88129		0.5 FT.	NORTH TRENCH	MILLREE NºI VEIN	CHERT ZONE OR BEODED QTZ. VEIN	0.001	0,01	0.001	0.01
88130	*	0.7 FT.	EDGE BEAVER POND	MILLREC	MILKY QTZ. VEIN	0.001	0.01	0.001	0.01
88131	*		SOUTH TRENCH	MILLREG		0.001	0.01	0.001	0.01
BB132	Δ	0.4 FT.	Воттом 1983 Пелсн 83-2	WENSLEY Nº3 VEIN	QTZ. VEIN	0.294	0.14	0.001	0.01
88133	Δ	0.8 FT.	Воттом 1983 TRENCH 83-2	WENSLEY Nº3 VEIN	FOOT WALL	0.073	0.01	0.001	0.01
88134	Δ	0.8 FT.	WEST FACE 1983 TRENCH B3-2	WENSLEY Nº3 VEIN	QTZ. VEIN	0.209	0.05	0.001	0.01
88135		2.0 FT.	TRENCH	MILL REGE	QTZ. STRINGERS CARBONATE ALTERATION	0.008	0.01	0,001	0.01
88136	=	2.0 FT.	ę.		OT2. STRINGGRS CARBONIC ALTERATION	0.005	0.01	0,001	0.01
88137		2.0 FT.	11	14	11	0.001	0.01	0.001	0.01
88138	==	2.0 FT.	41	11	11	0.007	0.01	0.001	0.01
88139	-	2.0 FT.	11	11	11	0.001	0.01	0.001	0.01
88140	=	2.0 FT.	. I	11	11	0.001	0.01	0.001	0.01
88141	-	2.0 FT.	TRENCH	MILLREG Nº5 VEIN	CARBONATS AJERED	0.068	0.01	0.001	0.01

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SAMPLE AND ASSAY RECORD SHEET

PROPERTY WICKS LAKE

.../33

DATE FEB. 14 /84 PAGE NO. 3

SAMPLE	T	UIDTH OF		DESCRIPTION			ASS	5AY	
. NO.		SAMPLE				AU 02./TON	Ag oz./TON	Mo •/•	Eu °/o
88142	=	2.0 FT.	TRENCH	MILLREE Nº 5 VEIN	PT2. STRINGERS ALTOLOD DIORITE	0.028	0.01	0.001	0.01
88143	=	2.0 FT.	TRENCH	MILLREE NºS VEIN	(1	0.011	0.01	0.001	0.01
88144	Δ	1.1 FT.	NORTH WALL SHAFT	WEUSLEY	FELSIC UNIT DISS. PYRITE	0.001	0.01	0.001	0.01
88145	Δ	1.3 FT.	NORTH WALL SHAFT	WENSLEY	FELSIC UNIT DISS. PYRITE	0.001	0.01	0.001	0.01
68146	Δ	1.0 FT.	11	11		0.001	0.01	0.001	0.01
88147	\triangle	0.8 FT.	- 11	11	11	0.048	0.12	0.001	0.01
88148	Δ	1.0 FT.	11	••	11	0.014	0.01	0.001	0.02
88149	Δ	1.5 FT.	NORTH WALL SHAFT	WENSLEY	FELIC UNIT DISS PYRITE	0.008	0.01	0.001	0.01
83150	Δ	0.30 FT.	EAST WALL SHAFT	WENSLEY Nº3 VEIN	ATZ. VEIN	1.291	0.42	0.001	0.01
88276	Δ	2.7 FT.	EAST WALL SHAFT	くのちゅうのへ	972 STRINGER FELSIC, PYRITE	0.072	0.16	0.001	0.01
88277		0.35 FT.	EAST WALL SHAFT	WENSLEY Nº3 VEIN	972. VEIN	0.552	0.08	0.001	0.01
88278	Δ	0.15 FT.	EAST WALL SHAFT	WENSLEY Nº3 VEIN	QTZ VEIN	1.302	0.34	0.001	0.01
88279		3.0 FT.	EAST WALL SHAFT	WENSLEY	QT2. STRINGERS PELSIC UNIT DISC. PYRITE	0.194	0.59	0.001	0.01
88280	Δ	0.35 FT.	N.W. BOTTOM CORNER-SHAFT	WENSLEY Nº3 VEIN	QTZ. VEIN	0.526	0.59	0.001	0.01
88281	Δ	2.0 FT.	EAST WALL SHAFT	WENSLEY	FELSIC UNIT SILICEOUS	0.014	0.01	0.001	0.01
88282	*		RANDOM - LOCATIO	ON NEAR STRIPPING?		0.002	0.01	0.001	0.01
88283	Δ	0.9 FT.	STRIPPING AREA	WENSLEY Nº3 VEIN	QT2. VEIN	0.098	0.01	0.001	0.01
88284	$ \Delta $	I.O FT.	,	51	QTZ. VEIN	0.213	0.12	0.001	0.01
88285	$ \Delta $	0.8 FT.		41		0.006	0.05	0.001	0.01
88286		1.0 FT.		()		0.004	0.03	0.001	0.02
88287	*			81	QT2. VEIN	0	0.	0.001	0.01
88288	*			WENSLEY Nº 3 VEIN	QT2. VEIN	0.359	0.10	0.001	0.01
SAMPI	F TY	DF: * - 6	$RAR $ $\Lambda =$		- CHANNEL	<u> </u>	- BULK		



1983 PORTAL SITE No. 3 Vein



1983 PORTAL SITE No. 3 Vein D. Woito





1983 PORTAL SITE No. 3 Vein









SHAFT - No. 3 VEIN

SHAFT - No. 3 VEIN NORTH WALL









SUMMARY AND CONCLUSIONS

- 1. Wicks Lake property consists of 15 contiguous unpatented mining claims. Claim group is located approximately seven miles to the east by water from west end of Kakagi Lake. Highway 71 runs along west shore of Kakagi Lake. The property is under option to Frances Resources Ltd.
- Gold values are distributed erratically in the veins, and accurate indication of value of deposit will require heavy surface channel samples and bulk sampling underground.
- 3. 1944-1945 trenching was done by drilling shallow holes with X-ray drill, loading holes and blasting. Values found in the small area of the X-ray core were only onethird the values found in the heavier channel samples from blasted trench.
- 4. Bulk sample of 275 pounds taken along 200 feet of No. 3 Wensley vein, gave double the average value of the channel samples taken from samples crossing the vein.
- 5. An estimated 40% of the vein material was ground up and lost with "E" core diamond drilling. Diamond drilling with "E" core showed consistently lower values than the trenching above the hole.
- 6. All drill holes intersected mineralized quartz veins carrying gold values.
- 7. Detailed IP survey appears to be capable of locating narrow mineralized quartz veins, but not able to pinpoint them closely enough to permit drilling without detailed geological mapping.

SUMMARY AND CONCLUSIONS (Cont'd)

8. The No. 3 and No. 5 Wensley veins are strong, narrow, continuous quartz veins varying in width from 2-6 inches, and in some areas up to 2 feet wide. In some cases, zones of sheared gouge are found in hanging and foot walls of vein. The wall rock is mineralized with disseminated pyrite and has right-angle tension veinlets and slips in which visible gold was reported. Tension veinlets were observed in open cut at portal site. No visible gold was seen.

Veins are confined to a sill-like body of gabbrodiorite, strike approximately east-west and dip 70-80 degrees to the north. Semi-massive pyrite and minor chalcopyrite was noted in many hand-cobbed samples of vein material. Visible gold was noted in No. 3 vein at Trench 83-2 and 12-inch vein in stripping area.

To date, the most important gold mineralization is found in Wensley No. 3 and No. 5 Veins. The significant zones are as follows:

No. 3 Vein

A surface bulk sample was taken from a zone 200 feet by 1.4 feet grading 0.95 oz. Au/ton. Zone lies between coordinates 10,000 East and 9,800 East.

No. 5 Vein

Surface sampling established a zone 120 feet by 4.5 feet grading 0.32 oz. Au/ton.

Diamond drilling under both zones intersected quartz vein, and all intersections assayed gold.

SUMMARY AND CONCLUSIONS (Cont'd)

9. Property needs grass roots prospecting, and trenching in selected areas.

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- 10. Any future surface diamond drilling should be BQ NQ core size.
- 11. New trenching, stripping and shaft confirm surface extension of Wensley No. 3 Vein from 2 + 40 West to 5 + 20 West (No. 3 Baseline 1944).
- 12. Shaft exposed felsic rock unit with disseminated pyrite and quartz stringers. One grab sample assayed 0.09 oz. Au/ton.
- 13. Completed portal site ready for future underground work.

RECOMMENDATIONS

Wicks Lake property warrants further investigation on Wensley No. 3 Vein.

Proposed program would determine mining method, true vein width, dilution factor, grade of ore, and possibility of resuing narrow vein. These factors are required before any decision could be made on further development of property.

Therefore, an underground exploration program to explore Wensley No. 3 Vein is recommended as follows:

- 300 feet of underground drifting by track method. Drift opening 7 feet by 5 feet.
- Comprehensive sampling and assaying of vein and wall rock.
- 3. Bulk sample for milling test.

Estimated cost of proposed underground work is \$150,000. Work expected to be completed within three months of start-up.

CERTIFICATE

- 40 -

I, Ronald Murray Blais, Professional Engineer, of 1425 Pinegrove Crescent, North Bay, Ontario P1B 4P9, do delare that:

- 1. I am a graduate of Haileybury School of Mines 1959, Haileybury, Ontario.
- 2. I have actively practiced my profession for 24 years.
- 3. I am a Registered Professional Engineer in the Province of Ontario.
- 4. I directly planned and supervised the exploration program described in this report.

Dated at North Bay, Ontario February 10, 1984

R.M. Blais, P.Eng.



APPENDICES

INFORMATION SOURCES

NO. 1

INFORMATION SOURCES

Thomson, Robert Resident Geologist Kenora, Ontario November 3, 1944

Thomson, Robert Resident Geologist Kenora, Ontario June 16, 1945 Report on E. Wensley Group, Kakagi Lake, District of Kenora.

Report on E. Wensley Group, Kakagi Lake, District of Kenora, Claims K. 10536 -K. 10538 inclusive, K. 10654 - K. 10656 incl., K. 10810 - K. 10817 incl.

Prospecting Syndicate Claims,

Crow Lake, Kenora District.

Holbrooke, G.J. August 7, 1945

Thomson, Robert Resident Geologist Kenora, Ontario November 19, 1945

Bell, A.M. Field Engineer Noranda Mines Ltd. July 1945 Sylvanite-Kakagi Group, District of Kenora.

Report on Millree,

Letter Report, Wensley Option.

Bell, A.M. Field Engineer Noranda Mines Ltd. August 18, 1945 Letter Report, Wensley Option.

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Bell, A.M. Field Engineer Noranda Mines Ltd. November 18, 1945

Chisholm, L.D., B.Sc. October 1965

Davies, J.C. and Morin, J.A. 1976

Brodish, L. District Geophysicist Noranda Exploration Company Limited August 1981

Grant, Michael Project Geologist November 1981

Clark, G. 1982

Martin, Roy A.

Dawson, James December 1982 Letter Report, Wensley Option.

Report on a Mining Property of Goose Mining Company Limited

D.D.M. - Geoscience Report - 134 Geology of the Cedartree Lake Area, District of Kenora, Ministry of Natural Resources.

Report of Work, Geophysical Surveys on the Martin Option, Northwest Ontario. NTS 52 F/5.

Noranda Exploration Company Limited, Martin Option, Project 621, Report of Work.

Kenora Area Mineral Potential Sponsored by: Tri-Municipal Economic Development Commission Compiled by: Mining Sector Work Program Staff.

Various private files of Roy A. Martin.

Report on Wicks Lake Property

METALLURGICAL REPORT

NO. 3

An Investigation of

THE RECOVERY OF GOLD

from Wicks Lake samples

submitted by

BARRIER REEF RESOURCES LIMITED

Progress Report No.1

Project No. L.R. 2752

Note:

This report refers to the samples as received.

The practice of this Company in issuing reports of this nature is to require the recipient not to publish the report or any part thereof without the written consent of Lakefield Research of Canada Limited.

> LAKEFIELD RESEARCH OF CANADA LIMITED Lakefield, Ontario December 30, 1983

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ABSTRACT

Of the various concentration and extraction methods investigated the best gold recovery was obtained by direct cyanidation after fine grinding and preaeration. The recoveries for gold and silver were 94.9% and 90.5%, respectively. Reagent consumptions were 0.54 kg/t for NaCN and 0.88 kg/t for CaO. Other combinations gave the following results:

Operation	Gold Recovery
Gravity	26% at 869 g/t (25 oz/t)
Flotation	98% at 280 g/t (8.2 oz/t) 90% at 966 g/t (28.2 oz/t)
Flotation + Cyanidation	74%

INTRODUCTION

In a letter dated October 14, 1983, Mr. A.F. Reeve of Barrier Reef Resources Limited requested testwork on Wicks Lake ore samples. The program included a mineralogical examination and gravity separation, flotation and cyanidation testwork to investigate the recovery of gold.

LAKEFIELD RESEARCH OF CANADA LIMITED

J. M. Wydnigh

D.M. Wyslouzil, P. Eng.,

Manager.

I. Jackman

I. Jackman, Project Engineer.

Experimental Work by: C. Caza

D. Holmes

$\underline{S} \ \underline{U} \ \underline{M} \ \underline{M} \ \underline{A} \ \underline{R} \ \underline{Y}$

1. Head Analysis

A representative sample of Composite 1 was removed and analysed for the elements shown below:

Gold	(Au)	37.7 g/t
Silver	(Ag)	64.4 g/t
Sulphur	(S)	1.17 %
Copper	(Cu)	0.060 %

2. Mineralogy

A flotation concentrate was examined mineralogically to determine the size and association of the gold. The largest gold particle identified was 27 µm. Approximately 80% of the gold seen was liberated and the remaining 20% was associated with pyrite.

3. Gravity Separation

Tests were performed to investigate the concentration of gold by gravimetric methods. The ground samples were fed over a laboratory Wilfley table. The table concentrate was cleaned once on a Mozley mineral separator. The results are summarized in Table No. 1.

Table No. 1 - Gravity Separation Results

Test No.	% - 200 . Mesh	Product	Weight %	Assay, g/t Au	🛪 Distr. Au
1	26	Cleaner Concentrate Rougher Concentrate Rougher Tailing	2.0 6.9 93.1	491. 175. 25.8	26.5 33.5 66.5
•		Head (calculated)	100.0	36.1	100.0
<u>4</u>	47	Cleaner Concentrate Rougher Concentrate Rougher Tailing	1.4 9.8 90.2	869. 227. 26.9	26.3 47.9 52.1
		Head (calculated)	100.0	46.5	100.0

Summary - Continued

3. Gravity Separation - Cont'd

The gold recovery increased from 34% to 48% when the fineness of grind was increased to 47% minus 200 mesh. The silver grade of the rougher concentrate from Test No. 4 was 238 g/t Ag representing 36% Ag recovery.

4. Flotation Testwork

The recovery of gold in a sulphide concentrate was investigated at two finenesses of grind. Aerofloat 208 and PAX were applied as collectors and MIBC as frother in the rougher flotation. The rougher concentrate was water cleaned twice. The results are presented in Table No. 2.

Table No. 2 - Flotation Results

Test	% -200	Product	Weight	Assays,	g/t, %	% Dist	ribution
No.	Mesh		×	Au	S	Au	8
5	67	Cleaner Conc. Rougher Conc. Rougher Tail.	2.9 11.7 88.3	966. 294. 4.63	38.9 10.4 0.02	72.8 89.4 10.6	91.6 98.6 1.4
		Head (calc.)	100.0	38.5	1.23	100.0	100.0
10	88	Cleaner Conc. Rougher Conc. Rougher Tail.	2.3 12.2 87.8	1108. 278. 	45.0 9.82 0.02	68.4 91.1 8.9	85.1 98.5 1.5
		Head (calc.)	100.0	37.3	1.22	100.0	100.0

Increasing the fineness of grind resulted in a slight increase in weight recovery which improved the gold recovery from 89% to 91%.

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Summary - Continued

5. Cyanidation Testwork

5.1. Direct Cyanidation

Cyanidation tests were conducted to investigate the effect of fineness of grind, cyanide concentration, retention time and preaeration on the recovery of gold. All tests were performed in bottles on rolls at 33% solids maintaining a pH of 10.5 to 11. The conditions and results are summarized in Table No. 3. <u>Table No. 3 - Cyanidation Results</u>

Test	%- 200	Preaer	NaCN	Time	Reag.Con	ns,kg/t	Preg.Solı	n,mg/L	% Recy	Residue	Head
No.	Mesh	Hours	g/L	Hour	NaCN	CaO	Cu	Fe	Au	g/t Au	g/t Au
2	80		0.5	48	0.54	0.32	54	9.3	91.5	3.39	39.6
3	80		1.0	48	0.85	0.49	56	29.	92.9	2.86	40.2
6	93		0.5	48	1.34	0.44	NA	NA	93.6	2.53	39.6
7	93		0.5	24	1.04	0.41	NA	NA	90.8	3.11	39.8
8	99		0.5	48	1.31	0.50	78	74	94.0	2.48	40.8
9	99		0.5	48	0.54	0.88	80	1.6	94.9	2.04	39.3

The gold recovery increased from 91.5% to 94% and the residue assay dropped from 3.4 g/t to 2.5 g/t Au when the fineness of grind increased from 80% to 99% minus 200 mesh. The increase in the copper and iron levels in the pregnant solution contributed to the increase in cyanide consumption from 0.54 kg/t to 1.31 kg/t NaCN with the finer grind. Increasing the cyanide concentration to 1 g/L NaCN reduced the residue assay from 3.4 g/t to 2.9 g/t Au but increased the cyanide consumption from 0.54 kg/t to 0.85 kg/t NaCN. Extending the retention time from 24 to 48 hours increased the gold recovery from 91% to 94%. The iron content in the pregnant solution was reduced from 74 mg/L to 1.6mg/L Fe with the addition of a preaeration stage in Test No. 9 which led to a sharp decrease in cyanide consumption from 1.3 kg/t to 0.5 kg/t NaCN. The best cyanidation results were also achieved in this test with 95% Au recovery leaving a residue assaying 2.0 g/t Au.

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Summary - Continued

5.2. Cyanidation of the Flotation Concentrate

A rougher concentrate was recovered under conditions similar to the previous flotation tests. It assayed 251 g/t Au and 448 g/t Ag representing gold and silver recoveries of 91% and 90% respectively. The concentrate was reground to minus 200 mesh, was preaerated for six hours at pH 10.5 and was then leached in a 1 g/L NaCN solution for 48 hours. The reagent consumptions, based on the feed to the cyanidation, were 4.3 kg/t NaCN and 2.6 kg/t CaO. Due to the concentration of copper minerals during flotation, the copper concentration in the pregnant solution increased to 584 mg/L Cu. This amount of copper in solution would account for 60% of the cyanide consumption. The preaeration stage kept the iron level in the pregnant solution down to 3 mg/L Fe. The gold and silver extractions during cyanidation were 82% and 70% respectively, representing overall recoveries of 74% of the gold and 63% of the silver.

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SAMPLE PREPARATION

On September 28, 1983, three boxes containing approximately 40 kg ore were received at Lakefield Research and given our reference number 8324154. Composite 1 was produced by combining all samples. It was crushed to minus 6 mm and riffled in half. One half was stored and the remaining half was further crushed to minus 10 mesh. A head sample was removed and test charges were prepared.

XRF Semi-Quantitative Analysis - Composite 1

Titanium	ND	Lead	ND
Chromium	ND	Uranium	ND
Manganese	\mathbf{T}	Thorium	ND
Iron	IM	Yttrium	ND
Cobalt	ND	Columbium	ND
Nickel	FT	Molybdenum	ND
Copper	TL	Silver	ND
Zinc	ND	Cadmium	ND
Arsenic	ND	Tin	ND
Bismuth	ND	Antimony	ND

Code:	H	-	10%	plus	
	MH		5 -	15%	
	М	-	1 -	10%	
	LM		.5 -	- 5%	

\mathbf{L}		.1 - 1%
TL	-	.055%
Т	-	.011%
FT	-	Less than .01%
ND	-	Not Detected

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Test No. 1	
Purpose:	To investigate the recovery of gold in a gravity concentrate.
Procedure:	The ground sample was fed over a laboratory Wilfley table. The table concentrate was cleaned once on a Mozley mineral separator All products were filtered, dried and assayed.
Feed:	2 kg minus 10 mesh Composite 1.
Grind:	10 min/2 kg in the lab ball mill at 65 % solids.

Metallurgical Results

Ducduct	Weight	Assays, %, g/t		% Distribution	
Froduct	%	Au	S	Au	S
 Mozley Table Conc. Mozley Table Tail. Wilfley Table Tail. 	1.95 4.96 93.09	491 50.7 25.8	41.6 1.72 0.31	26.5 7.0 66.5	68.4 7.2 24.4
Head (Calculated)	100.00	36.1	1.19	100.0	100.0

Calculated Grades and Recoveries

Products 1 and 2	6.91	175	13.0	33.5	75.6
	and the second se		والمنابية بالبين والمتجار والمتجار والمحاول والمحاد الأرام وا	فستعدد الشبيبات وترجيه والمراكل البرجي والمرا	والمحاذ الشراقة فيبد سيبوب شببه الهجا

Screen Analysis - Combined Products

Mesh Size (Tyler)	% Reta Individual	ined Cumulative	% Passing Cumulative
+ 14 20 28 35 48 65 100 150 200 270 400 - 400	0.7 1.3 2.7 5.5 13.4 15.6 14.9 10.7 8.9 6.5 4.6 15.2	0.7 2.0 4.7 10.2 23.6 39.2 54.1 64.8 73.7 80.2 84.8 100.0	99.3 98.0 95.3 89.8 76.4 60.8 45.9 35.2 26.3 19.8 15.2
Total	100.0	-	-

Test No. 2	
Purpose:	To investigate the recovery of gold by cyanidation.
Procedure:	The sample was pulped with water in a 2 liter bottle. NaCN and lime were added and the cyanidation was carried out on rolls in one 48 hour stage. The pulp was filtered and the residue washed three times with water.
Feed:	500 g minus 10 mesh Composite 1.
Solution Volume:	1000 mL Pulp Density 33 % solids
Solution Composition:	0.5 g/L NaCN
pH Range:	10.5-11.0 with Ca(OH) ₂
Grind:	20 min/kg in ball mill at 50 % solids.

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Reagent Balance:

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Ilimo		Added	, grams		Residual		Consumed			
Hours	Act NaCN	tual Ca(OH) ₂	Equiv NaCN	alent CaO	Gra NaCN	ams CaO	Gra NaCN	ams CaO	ри	
0-2 ¹ 2 2 ¹ 2-19 ¹ 2 19 ¹ 2-26 ¹ 2 26 ¹ 2-48	0.53 0.22 0.06 0	0.14 0.06 0 0.04	0.50 0.21 0.06 0	0.11 0.05 0 0.03	0.29 0.44 0.50 0.50	0 0 0 0.03	0.21 0.06 0 0	0.11 0.05 0 0	10.7-10.3 10.9-10.3 10.6-10.4 10.7-10.6	
Total	0.81	0.24	0.77	0.19	0.50	0.03	0.27	0.16		

Reagent Consumption (kg/t of cyanide feed)

NaCN : 0.54 CaO : 0.32

Metallurgical Results

Dreduct	Amount	Assay	s mg/L	,g/t	% Distribution		
Froduct	Amount	Au	Cu	Fe	Au		
48 h Preg. Sol'n 48 h Wash Sol'n 48 h Residue	890 mL 1110 mL 502.3 g	16.0 3.54 3.39	54.3 - -	9.25 - -	71.7 19.8 8.5		
Head (Calc.)	502.3 g	39.6	-	-	100.0		

Test No. 2 - Continued

Mesh Size (Tyler)	% Ret Individual	% Passing Cumulative	
+ 65 100 150 200 270 400 - 400	0.2 1.4 6.0 12.4 17.6 14.1 48.3	0.2 1.6 7.6 20.0 37.6 51.7 100.0	99.8 98.4 92.4 80.0 62.4 48.3
Total	100.0	-	-

Screen Analysis - 48 h Residue

<u>Test No. 3</u>	
Purpose:	To investigate the recovery of gold by cyanidation with a higher cyanide concentration.
Procedure:	The sample was pulped with water in a 2 liter bottle. NaCN and lime were added and the cyanidation was carried out on rolls in one 48 hour stage. The pulp was filtered and the residue washed three times with water.
Feed:	500 g minus 10 mesh Composite 1.
Solution Volume:	1000 mL Pulp Density 33 % solids
Solution Composition:	1.0 g/L NaCN
pH Range:	10.5-11.0 with $Ca(OH)_2$
Grind:	20 min/kg ground in ball mill at 50 % solids.

Reagent Balance:

Mimo		Added	, grams		Residual		Consumed		- 17	
Hours	Actual NaCN Ca(OH) ₂		Equivalent NaCN CaO		Grams NaCN <mark> </mark> CaO		Grams NaCN CaO		pn	
0-2 2-4 4-17 ¹ 2 17 ¹ 2-24 ¹ 2 24 ¹ 2-48	1.05 0.21 0.23 0 0	0.14 0 0.04 0.20 0	1.0 0.20 0.22 0 0	0.11 0 0.03 0.15 0	0.80 0.78 1.00 1.00 1.00	0 0 0.03 - 0.05	0.20 0.22 0 0 0	0.11 0 0 	10.9-10.6 10.6-10.6 10.8- 9.1 10.7-10.6 10.6-11.5	
Total	1.49	0.38	1.42	0.29	1.00	0.05	0.42	0.24	-	

Reagent Consumption (kg/t of cyanide feed)

NaCN : 0.85 CaO : 0.49

Metallurgical Results

Product	Amount	Assays,	mg/L,	g/t	% Distribution	
	Amount	Au	Cu	Fe	Au	
48 h Preg. Sol'n 48 h Wash Sol'n 48 h Residue	940 mL 1200 mL 493.6 g	16.0 2.81 2.86	55.9 - -	29.3 - -	75.9 17.0 7.1	
Head (Calc.)	493.6 g	40.2	-	1.07	100.0	

Test No. 4	
Purpose:	To investigate the effect of a finer grind on the recovery of gold by gravity separation.
Procedure:	As for Test No. 1.
Feed:	2 kg minus 10 mesh Composite 1.
Grind:	20 min/2 kg in the lab ball mill at 65 % solids.

Metallurgical Results

Dreaduct	Weight	Assay	s, %, g	/t	% Distribution		
Froduct	%	Au	Ag	S	Au	Ag	S
 Mozley Table Conc. Mozley Table Tail. Wilfley Table Tail. 	1.41 8.42 90.17	869 119 26.9	672 165 46.9	39.9 3.50 0.55	26.3 21.5 52.1	14.4 21.2 64.4	41.6 21.8 36.6
Head (Calculated)	100.00	46.5	65.6	1.35	100.0	100.0	100.0

Calculated Grades and Recoveries

				1	r		
Products 1 and 2	9.83	227	238	8.73	47.9	35.6	63.4

Screen Analysis - Combined Products

Mesh Size	% Ret	% Passing	
(Tyter)	Individual	Cumulative	Cumulative
+ 65	5.1	5.1	94.9
100	12.4	17.5	82.5
150	19.0	36.5	36.5
200	15.9	52.4	47.6
270	12.1	64.5	35.5
400	8.0	72.5	27.5
- 400	27.5	100.0	-
Total	100.0	-	-

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Test No. 5

Purpose: To investigate the recovery of gold by flotation.

Procedure: As below.

Feed: 2 kg minus 10 mesh Composite 1.

Grind: 2 kg sample ground in the lab ball mill for 30 minutes at 65 % solids.

Conditions:

Stamo	Reagents	Added, gram	Time, n			
Stage	AX350	R208	MIBC	Cond.	Froth	рн
Rougher	20 20 20	20 20 20	20 - -	. 1 1 1	5 5 5	8.0
lst Cleaner 2nd Cleaner	-	-		1	5 5	-

Stage	Rougher	Cleaners
Flotation Cell	2000	250
Speed rpm	1800	1200

Metallurgical Results

Product	Weight	Assays	%, g/t	% Distribution		
Fiduet	%	Au	S	Au	ß	
 2nd Cleaner Conc. 2nd Cleaner Tail. 3. lst Cleaner Tail. 4. Rougher Tailing 	2.9 2.6 6.2 88.3	966 145 42.4 4.63	38.9 2.11 0.50 0.02	72.8 9.8 6.8 10.6	91.6 4.5 2.5 1.4	
Head (Calculated)	100.0	38.5	1.23	100.0	100.0	

Calculated Grades and Recoveries

Products 1 and 2 Products 1 to 3	5.5 11.7	578 294	21.5 10.4	82.6 89.4	96.1 98.6

Test No. 5 - Continued

Mesh Size	% Ret	% Passing	
(Tyler)	Individual	Cumulative	
+ 65	0.4	0.4	99.6
100	3.2	3.6	96.4
150	12.1	15.7	84.3
200	17.3	33.0	67.0
270	17.6	50.6	49.4
400	11.8	62.4	37.6
- 400	37.6	100.0	-
Total	100.0	-	-

Screen Analysis - Combined Products



<u>Test No. 6</u>	
Purpose:	To investigate the recovery of gold by cyanidation with a finer grind.
Procedure:	The sample was pulped with water in a 2 liter bottle. NaCN and lime were added and the cyanidation was carried out on rolls in one 48 hour stage. The pulp was filtered and the residue washed three times with water.
Feed:	500 grams minus 10 mesh Composite 1.
Solution Volume:	1000 mL Pulp Density 33 % solids
Solution Composition:	0.5 gpL NaCN
pH Range:	10.5-11.0 with Ca(OH) ₂
Grind:	30 min/kg in lab ball mill at 50 % solids.

Reagent Balance:

Mimo	Added, grams			Residual		Consumed		11	
Time	Act	tual	Equiv	alent	Gra	ams	Gra	ams	ри
Hours	NaCN	Ca(OH)2	NaCN	CaO	NaCN	CaO	NaCN	CaO	
0-2	0.53	0.14	0.50	0.11	0.10	0	0.40	0.11	10.8-10.5
2-4 ¹ / ₂	0.42	0.02	0.40	0.02	0.35	0.01	0.15	0.01	10.6-10.4
4 ¹ / ₂ -22	0.16	0.06	0.15	0.05	0.50	0.02	0	0.04	10.8-10.4
22-29	0	0.06	0	0.05	0.41	0.02	0.09	0.05	10.7-10.8
29-48	0.09	0	0.09	0	0.50	0.02	0	0	10.8-10.4
Total	1.20	0.28	1.14	0.23	0.50	0.02	0.64	0.21	-

Reagent Consumption (kg/t of cyanide feed)

NaCN : 1.34 CaO : 0.44

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Metallurgical Results

Product	Amount	Assays, mg/L,g/t Au	% Distribution Au	
48 h Preg. + Wash 48 h Residue	1950 mL 477.5 g	9.09 2.53	93.6 6.4	
Head (Calculated)	477.5 в	39.6	100.0	

Test No. 6 - Continued

Mesh Size (Tyler)	% Ret	% Passing	
	Individual	Cumulative	Cumulative
+ 100	0.2	0.2	99.8
150	1.6	1.8	98.2
200	5.0	6.8	93.2
270	12.0	18.8	81.2
400	15.1	33.9	66.1
- 400	66.1	100.0	-
Total	100.0	-	-

Screen Analysis - 48 h Cyanide Residue

Test No. 7					
Purpose:	To investigate the recovery of gold by cyanidation with a shorter retention time.				
Procedure:	The sample was pulped with water in a 2 liter bottle. NaCN and lime were added and the cyanidation was carried out on rolls in one 24 hour stage. The pulp was filtered and the residue washed three times with water.				
Feed:	500 g minus 10 mesh Composite 1.				
Solution Volume:	1000 mL Pulp Density 33 % solids				
Solution Composition:	0.5 g/L NaCN				
pH Range:	10.5-11.0 with Ca(OH)2				
Grind:	30 min/kg in lab ball mill at 50 % solids.				

Reagent Balance:

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Mimo	Added, grams				Residual		Consumed		- 17
Time	Ac [.]	tual	Equiv	valent	Gr:	ams	Gra	ams	рн
Hours	NaCN	Ca(OH) ₂	NaCN	CaO	NaCN	CaO	NaCN	CaO	
0-2	0.53	0.17	0.50	0.13	0.11	0.02	0.39	0.11	10.7-10.3
2-435	0.41	0.05	0.39	0.04	0.40	0.02	0.10	0.04	10.9-10.4
435-24	0.11	0.05	0.10	0.04	0.48	0.01	0.02	0.05	10.7-10.4
Total	1.05	0.27	0.99	0.21	0.48	0.01	0.51	0.20	-

Reagent Consumption (kg/t of cyanide feed)

NaCN : 1.04 CaO : 0.41

Metallurgical Results

Product	Arount	Assays, mg/L,g/t Au	% Distribution Au
24 h Preg. + Wash 24 h Residue	2013 mL 490.3 g	8.81 3.71	90.8 9.2
Head (Calculated)	490.3 g	39.8	100.0

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Test No. 8						
Purpose:	To investigate the recovery of gold by cyanidation at an increased fineness of grind.					
Procedure:	The sample was pulped with water in a 2 liter bottle. NaCN and lime were added and the cyanidation was carried out on rolls in one 48 hour stage. The pulp was filtered and the residue washed three times with water.					
Feed:	500 g Composite 1 minus 10 mesh.					
Solution Volume:	1000 mL Pulp Density 33 % solids					
Solution Composition:	0.50 g/L NaCN					
pH Range:	10.5-11.0 with Ca(OH) ₂					
Grind:	1 kg sample ground in the lab ball mill for 45 minutes at 65 % solids.					

Reagent Balance:

Mimo	Added, grams			Residual		Consumed		n¥	
Hours	Act NaCN	tual Ca(OH) ₂	Equiv NaCN	valent CaO	Gra NaCN	ams CaO	Grams NaCN CaO		pn
0-2 2-4 4-6 6-21 21-29 29-48	0.53 0.39 0.11 0.11 0 0.05	0.30 0 0.05 0 0.05	0.50 0.37 0.10 0.10 0 0.05	0.23 0 0.04 0.04	0.13 0.40 0.50 0.45 0.46	0.04 0.04 0.05 0.05 0.05	0.37 0.10 0.10 0 0.05 0.04	0.19 0 0.03 0 0.03	11.2-10.7 10.7-10.8 10.8-10.7 11.0-10.8 10.8-10.5 10.9-10.6
Total	1.19	0.40	1.12	0.31	0.46	0.06	0.66	.0.25	-

Reagent Consumption (kg/t of cyanide feed) NaCN : 1.31

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CaO : 0.50

Metallurgical Results

Product	Amount	Assays ,mg/L,g/t				% Distribution		
Fioluet	Amount	Au	Ag	Cu	Fe	Au	Ag	
 48 h Preg. Cy. Sol'n 48 h Wash Solution 48 h Cy. Residue 	800 mL 1050 mL 504.8 g	18.4 4.43 2.48	30.0 7.53 7.2	77.6 - -	73.5 - -	71.4 22.6 6.0	67.6 22.3 10.1	
Head (Calculated)	504.8 g	40.8	70.3	-	-	100.0	100.0	

Calculated Grades and Recoveries

Products 1 and 2	1850 mL	10.5	17.2	-	-	94.0	89.9
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Test No. 8 - Continued

Mesh Size (Tyler)	% Ret Individual	% Passing Cumulative	
+ 100 150 200 270 400 - 400	0.1 0.2 0.5 2.0 6.6 90.6	0.1 0.3 0.8 2.8 9.4 100.0	99.9 99.7 99.2 97.2 90.6
Total	100.0		-

Screen Analysis - 48 h Residue

Test No. 9	
Purpose:	To investigate the recovery of gold with preaeration.
Procedure:	The sample was pulped with water in a 2 liter bottle and preaerated for 6 hours at pH 10.5-11.0. NaCN was added and the cyanidation was carried out on rolls in one 48 hour stage. The pulp was filtered and the residue washed three times with water.
Feed:	500 grams minus 10 mesh Composite 1.
Solution Volume:	1000 mL Pulp Density 33 % solids
Solution Composition:	0.50 g/L NaCN
pH Range:	10.5-11.0 with Ca(OH) ₂
Grind:	1 kg sample ground in the lab ball mill for 45 minutes at 65% solids.

Reagent Balance:

Штара	Added, grams			Residual		Consumed		 ¥	
Hours	Act	tual Equivalent Grams		rams	Gr	ams	pn		
	NaCN	$Ca(OH)_2$	NaCN	CaO	NaCN	CaO	NaCN	CaO	
Preaera	tion:								
0-12		0.25	-	0.19	-	0	-	0.19	10.8- 9.8
12-12	-	0.10	·	0.08	-	0	-	0.08	11.0-10.0
11/2-3	-	0.10	-	0.08	-	0.02	-	0.06	11.0-10.3
3-5	-	0.10	-	0.08	-	0.03	-	0.07	11.2-10.9
5-6	-	0		0	-	0.02		0.01	10.9-10.8
Cyanida	tion:								
0-1	0.53	-	0.50	-	0.36	0.02	0.14	0	11.0-10.9
1-16	0.15	0	0.14	0	0.40	0.02	0.10	0	10.9-10.5
16-24	0.11	0.05	0.10	0.04	0.50	0.04	0	0.02	11.0-10.7
24-48	0	0	0	0	0.47	0.03	0.03	0.01	10.7-10.5
Total	0.79	0.60	0.74	0.47	0.47	0.03	0.27	0.44	-

Reagent Consumption (kg/t of cyanide feed)

NaCN : 0.54 CaO : 0.88

Test No. 9 - Continued

Droduct	Amount	Assa	ays,mg/	/L,g/t	% Distribution		
Product	Amount	Au	Ag	Cu	Fe	Au	Ag
 48 h Preg. Cy. Sol'n 48 h Wash Solution 48 h Cy. Residue 	810 mL 970 mL 501.1 g	18.2 4.09 2.04	30.3 7.22 6.6	80.1 - -	1.58 - -	74.6 20.3 5.1	70.4 20.1 9.5
Head (Calculated)	501.1 g	39.3	69.4		-	100.0	100.0

Metallurgical Results

Calculated Grades and Recoveries

Products 1 and 2	1780 mL	10.5	17.7	-	-	94.9	90.5

Test No. 10

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Purpose:	To investigate the recovery of gold by flotation with a finer grind.
Procedure:	As below.
Feed:	2 kg minus 10 mesh Composite 1.
Grind:	2 kg sample ground for 45 minutes in the lab ball mill at 65% solids.

Conditions:

Stage	Reagents A	Time, m	n U			
	AX350	208	MIBC	Cond.	Froth	ри
Rougher	20 20 20	20 20 20	20 - -	1 1 1	5 5 5	8.0 - -
lst Cleaner 2nd Cleaner	-	-		1 1	5 5	-

Stage	Rougher	lst Cleaner	2nd Cleaner
Flotation Cell	2000	250	250
Speed: r.p.m.	1800	1200	1200

Metallurgical Results

Product	Weight	Авва	uys, %, g	/t	% Distribution			
	%	Au	Ag	S	Au	Ag	S	
 2nd Cleaner Conc. 2nd Cleaner Tailing 3. 1st Cleaner Tailing 4. Rougher Tailing 	2.3 2.2 7.7 87.8	1108. 232. 43.6 3.78	1813. 435. 91.5 7.8	45.0 5.16 0.63 0.02	68.4 13.7 9.0 8.9	64.0 14.7 10.8 10.5	85.1 9.4 4.0 1.5	
Head (calculated)	100.0	37.3	65.2	1.22	100.0	100.0	100.0	

Calculated Grades and Recoveries

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Products 1 plus 2	4.5	680.	1139.	25.5	82.1	78.7	94.5
Products 1 to 3	12.2	278.	498.	9.82	91.1	89.5	98.5

Test No. 10 - Continued

Screen Analysis

Combined Products

Mesh Size	% Ret	% Passing		
(Tyler)	Individual	Cumulative	Cumulative	
+ 100 150 200 270 400 - 400	0.2 2.0 9.7 18.2 15.8 54.1	0.2 2.2 11.9 30.1 45.9 100.0	99.8 97.8 88.1 69.9 54.1 -	
Total	100.0	-	-	

Test No. 11

Purpose:To recover the gold in a sulphide concentrate.Procedure:As below.Feed:2 kg minus 10 mesh Composite 1.Grind:2 kg sample ground for 45 minutes in the lab ball mill at 65% solids.

Conditions:

Stage	Reagents Ad	ided, gran	Time, m			
	AX350	208	MIBC	Cond.	Froth	ри
Rougher	20 20 20	20 20 20	20 - -	1 1 1	5 5 5	8.0 - -

Stage	Rougher
Flotation Cell	2000
Speed: r.p.m.	1800

Metallurgical Results

Product	Weight	Assays,	g/t	% Distribution		
	%	Au	Ag	Au	Ag	
Rougher Concentrate Rougher Tailing	13.4 86.6	251. 3.83	449. 7.9	91.0 9.0	89.8 10.2	
Head (calculated)	100.0	36.9	66.9	100.0	100.0	

<u>Test No. 12</u>	
Purpose:	To investigate the gold recovery from a rougher concentrate.
Procedure:	The sample was pulped with water in a 2 litre bottle. Lime was added and the pulp was preaerated for 6 hours. NaCN and lime were added and the cyanidation was carried out on rolls in one 48 hour stage. The pulp was filtered and the residue washed three times with water.
Feed:	250 g rougher concentrate from flotation Test No. 11.
Solution Volume:	500 mL Pulp Density: 33% solids
Solution Composition	n: 1.0 g/L NaCN
pH Range:	ll.0 with $Ca(OH)_2$
Regrind:	20 minutes in the pebble mill at 50% solids.

Reagent Balance:

Time,		Addeo	i, Grams		Residual		Consumed		рН	
Hours	Ac NaCN	ctual Ca(OH) ₂	Equiva NaCN	lent CaO	Gre NaCN	ums CaO	Gra NaCN	ms CaO	From	То
Preaeration:		0.60		0.16					10.8	10.6
1 - 3 3 - 5 5 - 6		0.10 0.10 0.10		0.48 0 0.08 0.08	-	- - 0.01	-	- - 0.61	10.8 10.8 10.8	10.8 10.2 10.2 10.5
Cyanidation:	1									
$\begin{array}{r} 0 - 2 \\ 2 - 18 \\ 18 - 23 \\ 23 - 25 \\ 25 - 31 \\ 31 - 48 \end{array}$	0.53 0.44 0.34 0.11 0.07 0.21	0.10 0 0 0 0.02	0.50 0.42 0.32 0.10 0.07 0.20	.0.08 0 0 0 0 0.02	0.08 0.18 0.40 0.43 0.30 0.46	0.05 0.04 0.04 0.04 0.03 0.04	0.42 0.32 0.10 0.07 0.20 0.04	0.04 0.01 0 0.01 0.01 0.01	11.0 11.0 11.0 11.1 11.0 11.0	11.0 11.0 11.1 11.0 10.9 10.9
Total	1.70	0.92	1.61	0.72	0.46	0.04	1.15	0.68		

Reagent Consumption (kg/t of cyanide feed) NaCN: 4.32 CaO: 2.55

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Test No. 12 - Continued

Metallurgical Results

Product	Amount	Assays, mg/L, g/t				% Distribution			
		Au	Ag	Cu	Fe	In Au	d. Ag	O'a Au	All Ag
 48 h Preg. Cy Sol'n 48 h Wash Solution 48 h Cyanide Residue 	420 mL 1390 mL 266.5 g	96.8 10.0 45.7	149. 14.9 136.	584 - -	3.16 _ _	60.9 20.8 18.3	52.4 17.3 30.3	55.4 18.9 16.7	47.1 15.5 27.2
Head (calculated)	266.5 g	251.	449.	-	_	100.0	100.0	91.0	89.8

Calculated Grades and Recoveries

		+					1	
Products 1 plus 2	1810 mL	30.2	46.0	_	 81.7	69.7	74.3	62.6
	1		1		1		I	I

Screen Analysis

48 hour Cyanide Residue

Mesh Size	% Ret	% Retained				
(Tyler)	Individual	Cumulative	Cumulative			
+ 150 200 270 400 - 400	0.1 0.1 0.7 2.6 96.4	0.1 0.2 0.9 3.6 100.0	99.9 99.8 99.1 96.4 -			
Total	100.0	-	-			

LAKEFIELD RESEARCH OF CANADA LIMITED Lakefield, Ontario December 30, 1983 / tmg

APPENDIX

MICROSCOPIC EXAMINATION

OF A CLEANER CONCENTRATE SAMPLE

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INTRODUCTION

Two samples were received in the Mineralogy Laboratory for determination of the nature of the occurrences of the contained gold. The samples were identified as

(1) Sample 1 - minus 10 mesh

(2) Test No. 5 - Second Cleaner Concentrate

R.W. Deane Mineralogist.

<u>S U M M A R Y</u>

Gold was identified in the concentrate sample as free particles and associated with pyrite in an approximate ratio of 4 to 1, free gold to locked gold. The particle size of the gold was 27 micrometres and smaller. The concentrate contained iron oxides after pyrite and copper sulphides.

The minus 10 mesh sample was not examined.

RESULTS

A portion of each sample was briquetted and polished for microscopic examination. The head sample of minus 10 mesh material was not examined for this report.

Gold was present in the cleaner concentrate as free gold - illustrations 1 to 4 - and associated with pyrite as mixed grains - illustration 5. The maximum size of the gold was 27 micrometres. Iron oxide was present and is shown as an alteration of the pyrite in illustration 6. Appendix - Continued

The ratio of liberated to locked gold was about 4 to 1. None of the gold identified exhibited surface tarnish but all of it occurred as irregularly shaped "nuggets" sometimes resembling distorted or twisted peanuts in the shell.



74 μm (200 mesh)

Illustration 1

 $25~\mu\text{m}$ grain of Au. White grains are pyrite and other yellow grains are subsurface pyrite.



Illustration 2

 $27\ \mu\text{m}$ grain of gold. White grains are pyrite.

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Illustration 4

10 μ m grains of gold (free) with pyrite (white).



Illustration 5

12 μm and 5 μm particles of gold on pyrite (white).



Illustration 6

Partly oxidized pyrite. Magnification 300X.









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