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PROJECTS UNIT

An Investigation of THE RECOVERY OF IRON

from Savant Lake Project samples submitted by

H.E. NEAL AND ASSOCIATES

Frogress Report No. 1

Project No. L.R. 1971

NOTE:

This report refers to the samples as received.

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LAKEFIELD RESEARCH OF CANADA LIMITED Lakefield, Cotario January 6, 1977



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INTRODUCTION

On October 27, 1976, Mr. H.E. Neal submitted 15 samples of iron ore from the Savant Lake Project for testwork.

The instructions received from Mr. Neal were as follows:

1) Prepare 3 composites from the following groupings.

Composite 1 5114 to 5120 inclusive

Composite 2 5121, 5122, 5127, 5128

Composite 3 5123 to 5126 inclusive

- 2) Davis tube tests at 3 different grinds
- 3) Prepare overall composite of equal weights of Composites, 1, 2 and3 for larger-scale grinding and magnetic separation tests.
- 4) Try elutriation and flotation to produce iron concentrate of less than 2 % silica.

LAKEFIELD RESEARCH OF CANADA LIMITED

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$\underline{S} \underline{U} \underline{M} \underline{M} \underline{A} \underline{R} \underline{Y}$

1. Head Analyses

| Sample No. | % Sol. Fe | % Mag. Fe (Satmagan) |
|------------|-----------|-------------------------|
| 5114 | 35.3 | 33.1 |
| 5115 | 24.6 | 22.7 |
| 5116 | 27.7 | 25.7 |
| 5117 | 32.7 | 29.9 |
| 5118 | 36.4 | 26.6 |
| 5119 | 31.2 | 29.0 |
| 5120 | 34.6 | 32.0 |
| 5121 | 33.1 | 25.4 |
| 5155 | 31.4 | 29.7 |
| 5123 | 34.4 | 28.9 |
| 5124 | 34.2 | 28.4 |
| 5125 | 30.8 | 21.4 |
| 5126 | 32.2 | 23.8 |
| 5127 | 35.3 | 32.9 |
| 5128 | 29.5 | 24.0 |

| Composite. | Calculated from Samples % Sol. Fe % Mag. Fe | | Calculated fro | om Davis Tube % Mag. Fe |
|------------|---|------|----------------|----------------------------|
| 1 | 31.8 | 28.4 | 31.9 | با .29 |
| 2 | 32.3 | 28.0 | 32.5 | 30.0 |
| 3 | 32.9 | 25.6 | 32.7 | 26.5 |

2. Davis Tube Tests

| Composite | Grin Time min. | nding Head % Fe Sol. Mag. | | Concentrate Weight Assay Sol. Fe SiO2 | | % Recovery Sol. Fe | Tailing Assay Sol. Fe | |
|-----------|----------------------|-----------------------------|------|--|----------------------|--------------------------|------------------------|----------------------|
| 1 | 18 24 32 | 31.9 | 29.4 | 42.1 42.4 41.9 | 68.5 69.3 70.0 | 4.17 3.77 3.17 | 90.4 92.1 92.8 | 5․3 և և 3․9 |
| 2 | 18 24 32 | 32.5 | 30.0 | 42.8 42.9 42.1 | 69.0 70.0 70.5 | 3.19 2.89 2.42 | 90.9 92.4 91.0 | 5.2 4.3 5.0 |
| 3 | 18 24 32 | 32.7 | 26.5 | 37.8 37.9 37.2 | 68.5 69.8 70.0 | 3.77 3.45 2.76 | 79.2 80.9 79.9 | 10.9 10.1 10.4 |

3. Grinding Data

| Composite | Grinding Time min. | % Passing 400 mesh | Surface Area cm².g-1 | Specific Gravity |
|-----------|--------------------------|--------------------------|----------------------------|---------------------|
| 1 | 18 24 32 | 95.0 96.0 98.6 | 3130 3617 4301 | 3.40 |
| 2 | 18 24 32 | 92.6 94.0 96.8 | 2877 3381 4064 | 3.44 |
| 3 | 18 24 32 | 95.6 95.0 97.4 | 3050 3555 4266 | 3.48 |

Summary - Continued

4. Chemical Analysis on Combined Davis Tube Concentrate

| Total Fe (Fe) | 69.9 🛪 |
|---|---------|
| Soluble Fe (Fe) | 69.9 % |
| Silica (SiO ₂) | 3.23 % |
| Alumina (Al ₂ O ₃) | 0.15 % |
| Lime (CaO) | 0.026 % |
| Magnesia (MgO) | 0.037 % |
| Phosphorus (P) | 0.017 % |
| Manganese (Mn) | 0.020 % |
| Nickel (Ni) | 0.007 % |
| Chromium (Cr) | 0.005 % |
| Titanium (TiO ₂) | 0.010 % |
| Sulphur (S) | 0.011 % |
| Soda (Na ₂ 0) | 0.024 % |
| Potash (K ₂ 0) | 0.052 % |

5. Testwork on Composite Sample

5.1. Magnetic Separation

Two batches of 2 kg each were ground to 97 % minus 200 mesh and treated in the Jeffrey drum separator. The concentrate was reground to 94.3 % minus 400 mesh, and again treated in the Jeffrey separator.

Table 1 - Metallurgical Results Test 1

| | Weight | Assays | , % Fe | % Distribution | | |
|---|---------------------|---------------------|--------------------|---------------------|--------------------|--|
| Product | * | Sol. | Mag. | Sol. | Mag. | |
| Final Conc. Regrind Tailing Primary Tailing | 41.7 7.0 51.3 | 67.0 14.7 7.9 | 66.5 8.0 2.0 | 84.6 3.1 12.3 | 94.6 1.9 3.5 | |
| Head (Calc.) | 100.0 | 33.0 | 29.3 | 100.0 | 100.0 | |
| Primary Conc. | 48.7 | 59.5 | 58.1 | 87.7 | 96.5 | |

Summary - Continued

5. Testwork on Composite Sample

5.2. Flotation

Four flotation tests were performed on the final concentrate in an attempt to lower the SiO₂ content to less than 1.5 %.

One test was performed following a preliminary elutriation, two tests were performed under identical conditions to confirm the reproducibility and one test was performed without depressants.

Table 2 - Selected Products from Test 2, 3, 4, 5

| Test | No. of SiO ₂ Conc. Removed | Weight | Assays | | % I Ind. Sol. Fe | Distribution Over Sol. Fe | rall |
|------|--|--------------|--------------|------|------------------------|---------------------------|--------------|
| 5 | ц * З | 83.3 89.3 | 71.1 70.2 | 0.58 | 88.3 93.3 | 74.7 79.0 | 83.5 88.3 |
| 3 | 4 | 76.0 | 71.3 | 0.37 | 81.5 | 68.9 | 77.1 |
| | 3** | 87.0 | 70.5 | 1.19 | 92.3 | 78.1 | 87.3 |
| | 2 | 91.6 | 69.4 | 2.48 | 95.6 | 80.9 | 90.4 |
| 4 | 3 | 84.2 | 71.3 | 0.49 | 89.9 | 76.1 | .85.0 |
| | 2 | 88.3 | 70.8 | 0.97 | 93.7 | 79.3 | 88.6 |
| | 1 | 93.4 | 69.4 | 2.71 | 97.1 | 82.1 | 91.9 |
| 5 | 2 | 3.1 | 71.3 | 0.51 | 3.3 | 2.8 | 3.1 |
| | 1 | 36.6 | 71.3 | 0.61 | 39.1 | 33.1 | 37.1 |

- * specific gravity 5.12, surface area 1334 cm2/g
- ** specific gravity 5.06, surface area 1369 cm2/g

The results indicated that under standard conditions with depressants, a high-grade iron concentrate could be produced at high recoveries. After elutriation, the froth was more effervescent and hence less stable. Omitting the depressants entirely yielded uncontrolled conditions, undoubtedly due to excess reagents. More work would be required to evaluate the flotation without depressants.

DETAILS OF TESTS

1. Sample Preparation

Fifteen samples were received on October 27, 1976 through Mr. H.E. Neal, and entered under our reference No. L.R. 7621148.

We were instructed to crush all samples to minus 10 mesh and analyse each sample for soluble iron and magnetic iron. Later three composite samples were prepared by combining equal weights of the following samples:

Composite 1 5114 to 5120 inclusive (3800 grams)

Composite 2 5121, 5122, 5127, 5128 (6100 grams)

Composite 3 5123 to 5126 inclusive (8100 grams)

From each of the three composites a 500 gram sample was removed and crushed to minus 20 mesh. Four 100 gram samples were prepared for Davis Tube testing after grinding for 18, 24 and 32 minutes in an Abbe porcelain pebble mill.

Finally, an overall composite was prepared from equal weights of the 3 composites. This overall composite was used for magnetic separation and flotation tests.

2. Test Results

2.1. Individual Analyses

| Sample No. | % Sol. Fe | % Mag. Fe |
|------------|-----------|-----------|
| 5114 | 35.3 | 33.1 |
| 5115 | 24.6 | 22.7 |
| 5116 | 27.7 | 25.7 |
| 5117 | 32.7 | 29.9 |
| 5118 | 36.4 | 26.6 |
| 5119 | 31.2 | 29.0 |
| 5120 | 34.6 | 32.0 |
| 5121 | 33.1 | 25.4 |
| 5122 | 31.4 | 29.7 |
| 5123 | 34.4 | 28.9 |
| 5124 | 34.2 | 28.4 |
| 5125 | 30.8 | 21.4 |
| 5126 | 32.2 | 23.8 |
| 5127 | 35.3 | 32.9 |
| 5128 | 29.5 | 24.0 |

2. Test Results

2.2. Davis Tube Results

Conditions: Grinding Time

18, 24, 32 minutes per 100 g

Flux Density

6500 gauss

Amperage

2 amperes

Water Flow

400 ml per minute

Oscillations

100 strokes per minute

Tube Angle

450

Sample Weight

10 gauss

| Comp. | s.c. | Grind | He | ad | Co | oncent | trate | | Tailing | % Surface | |
|-------|------|--------------------|----------------------|----------------------|----------------------|--------|---------------------------|-----------------------|--------------------------|----------------------|-----------------------------|
| No. | 5.0. | <u>min</u> 100g | Sol. Fe | Mag. Fe | Weight % | - | /s, % SiO ₂ | % Rec'y Sol. Fe | Assay % Sol. Fe | mesh cm².g-1 | Area cm².g ⁻¹ |
| 1 | 3.40 | 18 24 32 | 31.9 31.9 31.6 | 28.8 29.4 29.3 | 42.1 42.4 41.9 | 69.3 | 4.17 3.77 3.17 | 90.4 92.1 92.8 | 5.3 4.4 3.9 | 95.0 96.0 98.6 | |
| 2 | 3.44 | 18 24 32 | 32.5 32.5 32.6 | 29.5 30.0 29.7 | 42.8 42.9 42.1 | 70.0 | 3.19 2.89 2.42 | | 5.2 4.3 5.0 | 92.6 94.0 96.8 | 3331 |
| 3 | 3.48 | 18 24 32 | 32.7 32.7 32.6 | 25.9 26.5 26.0 | 37.8 37.9 37.2 | 69.8 | 3.77 3.45 2.76 | 80.9 | 10.9 10.1 10.4 | 95.6 95.0 97.4 | 1 1 |

A composite concentrate sample was prepared from equal weights of the 24 minute grind concentrates of the 3 samples for chemical analysis. The results are shown on Page 4 in the Summary.

2. Test Results

2.3. Overall Composite Sample

Test No. 1

Purpose:

To produce an iron concentrate with two stages of grinding and

magnetic separation.

Method:

Two 2 kg batches of minus 10 mesh ore were ground for 40 minutes each in a Denver ball mill. The pulp was passed through the Jeffrey drum separator at 2 amperes and the concentrate was repassed at the same settings. The combined primary concentrate were reground for 40 minutes in the same mill and treated as before. The final concentrate was filtered, sampled for moisture and analysis. Primary and cleaner tailings were combined from

each separation stage, dried, weighed and assayed.

Metallurgical Results

| Product | Weight | Assay | s , % | % Distribution | |
|---|---------------------|---------------------|--------------------|---------------------|--------------------|
| Product | 75 | Sol. Fe | Mag. Fe | Sol. Fe | Mag. Fe |
| Final Concentrate Regrind Tailing Primary Tailing | 41.7 7.0 51.3 | 67.0 14.7 7.9 | 66.5 b.0 2.0 | 84.6 3.1 12.3 | 94.6 1.9 3.5 |
| Head (Calc.) | 100.0 | 33.0 | 29.3 | 100.0 | 100.0 |
| Primary Conc. | 48.7 | 59.5 | 58.1 | 87.7 | 96.5 |

Screen Analyses

| | Primar | y Grind | Regrind | | |
|--|--|--------------------------------------|--------------------------|-------------------------|--|
| Mesh Size (Tyler) | | | % Retained Individual | % Passing Cumulative | |
| + 100 150 200 270 400 - 400 | 0.1 0.5 2.3 5.6 14.0 77.5 | 99.9 99.4 97.1 91.5 77.5 | 0.5 5.2 94.3 | 99.5 94.3 | |
| Total | 100.0 | - | 100.0 | | |

Test No. 2

Purpose:

A preliminary test consisting of elutriation followed by flotation to remove slimes and silica in order to produce a iron super-concentrate.

Procedure:

Take & of the wet magnetic concentrate from Test 1. Pulp with water in a 2 funnel elutriation tube and treat in two % hour stages, overflowing at the maximum rate of 700 ml per minute. Collect and reserve overflow. Transfer underflow to a D-1 cell for silica flotation.

Feed:

About 470 grams wet magnetic concentrate from Test 1.

Grind:

None

Conditions:

| | Rea | gents Ad | lded, pound | Time, | | | | |
|---------------------------------------|----------|------------|-----------------|---------|------|-------|-------|------|
| Stage | NaOH | WW92 | Arosurf MG83 | af65 | MIBC | Cond. | Froth | pli |
| Weigh out 4 of | vet cal | ke, magr | netic conce | entrate | | | | |
| Repulp and agi | tate us: | ing a Li | ighni mix | ær | | | | |
| Transfer to 2 | funnel 1 | Elutriat | ion column | 1 | | | . ' | |
| Elutriation (at 700 ml overflow rate) | | | | | · | 30 | - | |
| 1 | | | | | | 30 | · | |
| Combine and fi | lter Ele | atriatio | on Overflow | 7 | | | | |
| Silica Flotat | ion | | | ! | | | | 7.7 |
| Condition | 0.75 | _ | - | - | - | 2 | - | 10.4 |
| · | - | 2.5 | - | - | - | 5 | - | 10.2 |
| SiO ₂ Conc. 1 | - | - | 0.10 | 0.04 | 0.02 | 1 | 3 | - |
| 2 | | - | 0.10 | - | - | 1 | 3 | - |
| 3 | 0.25 | · - | 0.10 | _ | 0.02 | 1 | 1 | - |
| ١. | | | 0.10 | 0.02 | - | 1 | 3 | - |
| 4 | _ | - | 0.20 | 0.02 | 0.02 | 1 | 3 | - |

Stage

SiO₂ Rougher

Flotation Cell

500 g D-1

Speed: r.p.m.

1100

Comments:

Froth were weak and effervescent in concentrates 1 to 3, but appeared to be selective for silica.

Flotation was much stronger and less selective after the 0.2 lb per ton addition of collector in Concentrate 4.

Test No. 2 - Continued

Metallurgical Results

| Product | Weight | Assays | s , % | % Distribution |
|---------------------------------------|--------|---------|------------------|----------------|
| Product | % | Sol. Fe | SiO ₂ | Sol. Fe |
| 1. Flotation Tailing (Fe Concentrate) | 83.25 | 71.1 | 0.58 | 88.3 |
| 2. SiO ₂ Conc. 4 | 6.05 | 57.8 | 17.5 | 5.2 |
| 3. SiO ₂ Conc. 3 | 2.76 | 55.0 | 19.4 | 2.3 |
| 4. SiO ₂ Conc. 2 | 2.63 | 46.6 | | 1.8 |
| 5. SiO ₂ Conc. 1 | 1.92 | 52.3 | - | 1.5 |
| 6. Elutriation Overflow | 3.39 | 18.3 | - | 0.9 |
| Head (Calculated) | 100.00 | 67.1 | _ | 100.0 |

Calculated Grades and Recoveries

| Products 1 and 2 Products 1 to 3 Products 1 to 4 Products 1 to 5 | 89.30 92.06 94.69 96.61 | 70.2 69.7 69.1 66.4 | 1.68 2.26 - | 93.5 95.8 97.6 99.1 | |
|--|----------------------------------|------------------------------|-------------------|------------------------------|--|
| | <u> </u> | | | | |

Test No. 3

Purpose:

To repeat the silica flotations of Test 2 on magnetic concentrate from Test 1 without the elutriation stage, in order to determine if a super-concentrate product could be produced by flotation alone.

Procedure:

One quarter of the magnetic iron concentrate from Test 1 was repulped with Lakefield tap water in a 500 gram Denver D-1 cell. The pulp was conditioned with sodium hydroxide and starch to retard the flotation of magnetite.

Feed:

About 400 grams wet magnetic concentrate from Test 1.

Grind:

None

Conditions:

| CA | Reag | gents Ad | lded, pound | Time, r | | | | | |
|--------------------------|----------|----------|-----------------|---------|------|-------|-------|------------|--|
| Stage | NaOH | WW92 | Arosurf MG83 | af65 | MIBC | Cond. | Froth | рH | |
| Repulp & of magn | etic iro | on conce | entrate | | | | | | |
| Silica Flotation | | | | | | | | 7.8 | |
| Condition | 0.75 | - | - | _ | - | 2 | - | 10.2 | |
| | - | 2.5 | - | - | - | 5 | _ | 10.0 | |
| SiO ₂ Conc. 1 | | - | 0.10 | 0.04 | 0.02 | 1 | 3 | - | |
| 2 | - | - | 0.10 | - | 0.02 | 1 | 3 | - | |
| 3 | 0.25 | _ | 0.10 | - | 0.02 | . 1 | ı | 9.7 | |
| 29 | - | - | 0.10 | 0.02 | - | 1 | 3 | - | |
| 4 | - | _ | 0.20 | 0.02 | 0.02 | ı | 3 | - | |
| 5 | - | 0.5 | - | - | - | 3 | - | - | |
| | - | - ' | 0.20 | 0.02 | 0.02 | 1 | 3 | - | |

Stage

SiO₂ Rougher

Flotation Cell

500 g D-1

Speed: r.p.m.

1100

Comments:

Froths were of a better texture, apparently due to the presence of large quantities of slime and silica in the feed.

Took off a 5th concentrate to be sure of obtaining a super-concentrate grade product, but this appeared to be unnecessary.

Test No. 3 - Continued

Metallurgical Results

| Product | Weight | Assay | s, % | % Distribution |
|--|--------------------------------|------------------------------|----------------------|----------------------------|
| rroduct | * | Sol. Fe | SiO ₂ | Sol. Fe |
| 1. Flotation Tailing (Fe Conc.) | 63.36 | 71.5 | 0.30 | 68.1 |
| 2. SiO ₂ Conc. 5 3. SiO ₂ Conc. 4 4. SiO ₂ Conc. 3 5. SiO ₂ Conc. 2 | 12.65 11.03 4.55 3.21 | 70.5 64.9 48.9 38.7 | 0.71 6.85 27.2 | 13.5 10.8 3.3 1.9 |
| 6. SiO ₂ Conc. 1 | 5.20 | 32.3 | - | 2.5 |
| Head (Calculated) | 100.00 | 66.5 | - | 100.0 |

Calculated Grades and Recoveries

| - | | | | |
|------------------|-------|------|------|------|
| Products 1 and 2 | 76.01 | 71.3 | 0.37 | 81.5 |
| Products 1 to 3 | 87.04 | 70.5 | 1.19 | 92.3 |
| Products 1 to 4 | 91.59 | 69.4 | 2.48 | 95.6 |
| Products 1 to 5 | 94.80 | 68.4 | | 97.5 |
| | L | 1 | | |

Test No. 4

Purpose:

To repeat Test 3 conditions in order to study the reproducibility

of the test procedure.

Procedure:

As for Test 3, except that only three silica concentrates were

removed and reserved.

Feed:

470 grams wet magnetic concentrate from Test 1.

Grind:

None

Conditions:

| | gents Added, pounds per ton | | | | Time, minutes | | | | |
|--------------------------|-----------------------------|----------|-----------------|------|---------------|-------|-------|------------|--|
| Stage N | NaOH | Ww92 | Arosurf MG83 | afģ5 | MIBC | Cond. | Froth | pH | |
| Repulp % of mag | , | on conce | entrate | | | | | | |
| Silica Flotatio | n | | |]. | | | | 7.6 | |
| Condition 1 | 0.75 | | - | - | - | 2 | - | 10.2 | |
| 2 | | 2.5 | - | - | - | 5 | - | - | |
| SiO ₂ Conc. 1 | - | - | 0.10 | 0.04 | 0.02 | 1 | 3. | - | |
| 2 | - | - | 0.10 | - | 0.02 | 1 | 3 | - | |
| 3 | 0.25 | - | 0.10 | - | 0.02 | 1 | 1 | 9.8 | |
| | - | - | 0.10 | 0.02 |] - | 1 | 3 | - | |

Stage

SiO₂ Rougher

Flotation Cell

500 g D-1

Speed: r.p.m.

1100

Comments:

Silica floated very selectively in SiO₂ concentrates 1 and 2 as in Test 3. Additional SiO₂ floated in concentrate 3 but this product was much higher in iron and was black in colour.

Test No. 4 - Continued

Metallurgical Results

| Product | Weight | Assays | s, % | % Distribution |
|---|----------------------|----------------------|------------------|-------------------|
| Product | * | Sol. Fe | SiO ₂ | Sol. Fe |
| 1. Flotation Tailing (Fe Concentrate) | 84.17 | 71.3 | 0.49 | 89.9 |
| 2. SiO ₂ Conc. 3 3. SiO ₂ Conc. 2 4. SiO ₂ Conc. 1 | 4.13 5.12 6.59 | 61.3 ԿԿ.Կ 29.5 | 10.7 32.8 | 3.8 3.4 2.9 |
| Head (Calculated) | 100.00 | 66.8 | - | 100.0 |

Calculated Grades and Recoveries

|--|

Test No. 5

Purpose:

To study the effect of omitting the NaOH and WW92 additions

on selectivity in silica flotation.

Procedure:

The same collector additions were used as in Test 3, but

all depressants were omitted.

Feed:

About 470 grams wet magnetic concentrate from Test 1.

Grind:

None.

Conditions:

| | Reagents A | idded, pounds | Time, r | - 11 | | |
|------------------------------|----------------------|----------------|----------------------|-------------|-------------|---------------|
| Stage | Arosurf MG83 | AF65 | MIBC | Cond. | Froth | pil |
| Repulp | | | | | | |
| Silica Flotation | า | | | | | |
| SiO ₂ Conc. 1 2 3 | 0.10 0.10 0.10 | 0.04 - - | 0.02 0.02 0.02 | 1 1 1 | 3 3 2 | 7.7 - - |
| Recombined Conc | . 3 with tail | ing for weight | tht and ass | ay | | |

Stage

SiO₂ Rougher

Flotation Cell

500 g D-1

Speed: r.p.m.

1100

Comments:

Selectivity was poor throughout the test SiO₂ concentrate 1 was very heavy and unselective with more than half of the flotation feed being carried into the froth. SiO₂ concentrate two carried most of the remaining solids from the cell concentrate 3 was recombined with the tailing.

Test No. 5 - Continued

Metallurgical Results

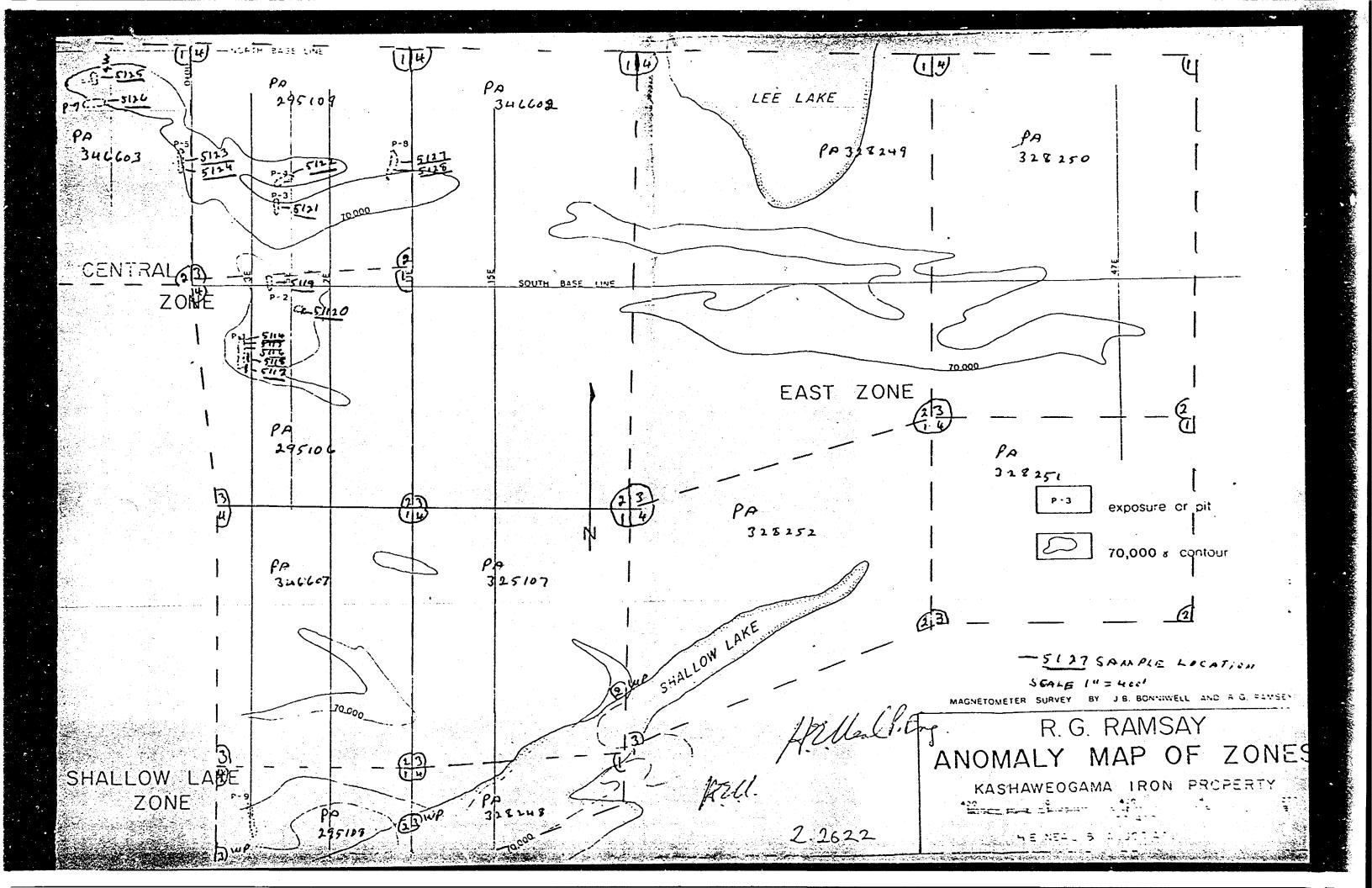
| Product | Weight | Assay | s, % | % Distribution |
|--|----------------|--------------|------------------|----------------|
| Froduct | 7, | Sol. Fe | SiO ₂ | Sol. Fe |
| 1. Flotation Tailing (Fe Concentrate) | 3.10 | 71.3 | 0.51 | 3.3 |
| 2. SiO ₂ Conc. 2 3. SiO ₂ Conc. 1 | 33.49 63.41 | 71.3 6½.1 | 0.62 - | 35.8 60.9 |
| Head (Calculated) | 100.00 | 66.7 | - | 100.0 |

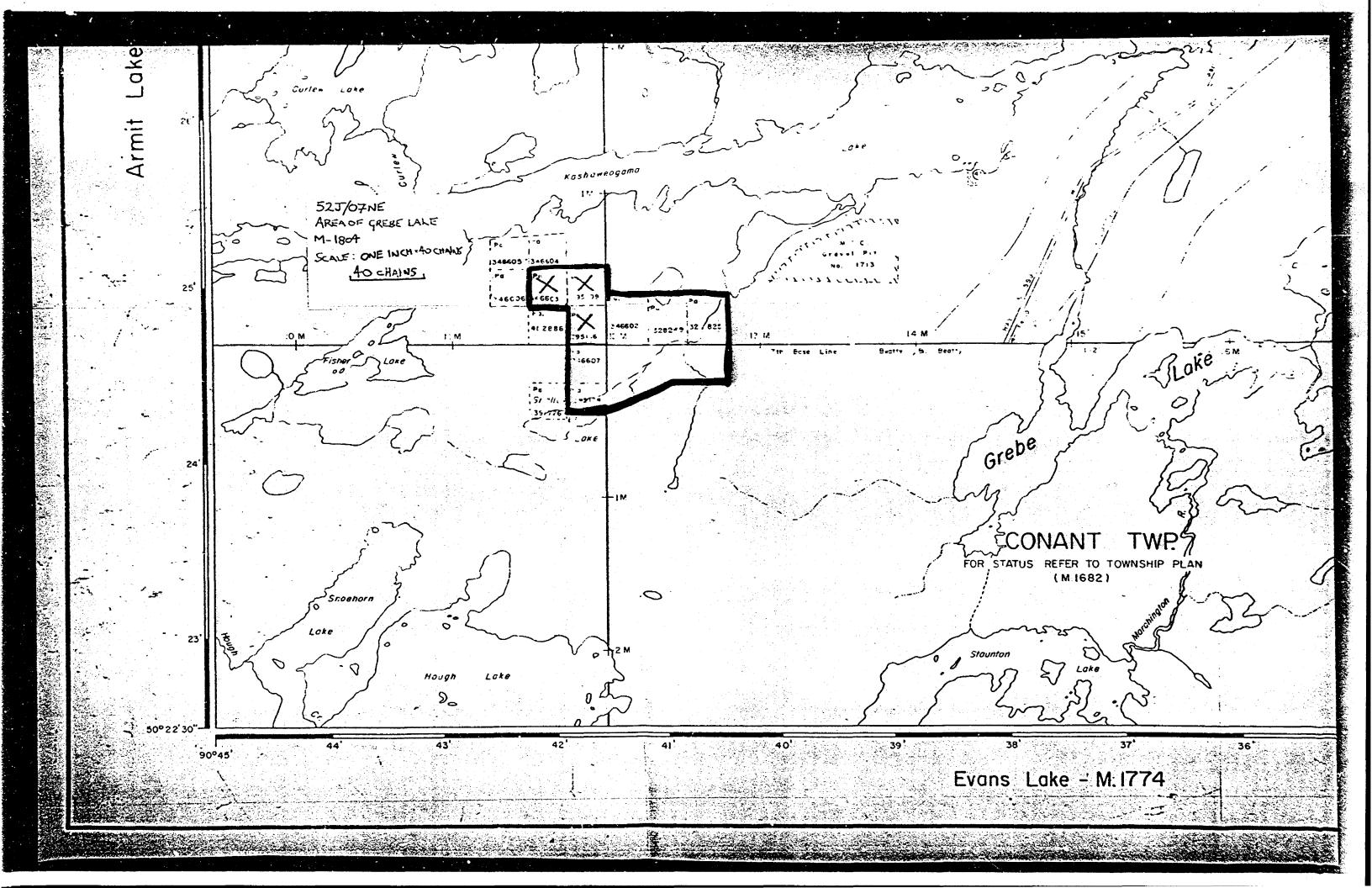
Calculated Grades and Recoveries

| | 1 | | | (| 1 |
|------------------|-------|----------|------|---------------|---|
| Products 1 and 2 | 36.59 | 71.3 | 0.61 | 39.1 | ĺ |
| | | <u> </u> | | <u> </u> | , |

LAKEFIELD RESEARCH OF CANADA LIMITED Lakefield, Ontario January 6, 1977

Grebe Lake: McCubbin Township M-1804;





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MONTHS IMPRISONMENT

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CERTIFICATE IS

THIS REPORT AND/OR

<u>z</u>

STATEMENT

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FOR MAKING

ONTARIO THE MINING ACT REPORT OF WORK recorded.Mining Division A 3.7.8.00 K.A.Y.AA.A.A.C. G-..B.A.AA.S.A.Y. Miner's Licence not before reported to be goolied on the following continuous

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|-----------------|--------------------|---|--------------|---------------------------------------|---------|
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| J.N.G.G.A.4 | .2.6. | ********* | ••••• | SEARCH OFFICE | |
| 346605 | .26. | ******** | إ | JAN.3.0.1978 | |
| 346666 | . . 2Y. | *************************************** | | RECEIVED | ****** |
| 3.4.6.60.7 | .24 | ******** | | THE CHILD | ,,,,,,, |
| | | | | | |

READ CAREFULLY: THE FOLLOWING INFORMATION IS REQUIRED BY THE MINING RECORDER.

For Manual Work, Stripping or Opening up of Mines, Sinking Shafts or Other Actual Mining Operations - Names and addresses of the men who performed the wark and the dates and hours of their employment.

For Diamond and other Care Drilling - Footage, No. and angle of holes and diameter of care. Name and address of owner or operator of drill. Dates when drilling was done. Signed care log and sketch in duplicate.

For Compressed Air or Other Power Driven or Mechanical Equipment

Type of drill or equipment. Names and addresses of mon engaged in operating equipment and the dates and hours of their employment.

For Power Stripping - Type of equipment, Name and address of owner or operator. Amount expended. Dates on which

work was done. Proof of actual cost must be submitted within 30 days of recording.

With each of the above types of work sketches are required to show the location and extent of the work in relation to the nearest claim post. In the case of diamond or other core drilling the sketch must be submitted in duplicate. For Geological and Geophysical Survey - The names and addresses of men employed as well as dates. Type of instrument used in the case of geophysical survey. Reports and maps in duplicate must be filed with the Minister within 60 days of recording.

For Land Survey - the name and address of Ontorio Land surveyor.

| The Required Information is as Follows: | (Attach a list if this space is insufficient) |
|---|---|
|---|---|

BENEFICIATION STUDIES BY LAKEFIELD RESEARCH LID UNDER SUPERVISION OF H.E. NEAL AND ASSOCIATES ON SAMPLES TAKEN AND SUBMITTED FOR ASSESMENT CREDITS DEC.3 1977 REPIRT REPORTS AND REUPTS WILL BE SUBMITTEN MINISTER WITHIN GO DAYS

Date JAN 19 1978

| • | The Mining Act Certificate Verifying Report of Work |
|-----------------|---|
| 1 | RAYMOND GRAMSAY |
| | 10 COOK ST BARRIE ONTARIO |
| ************ | (Post Office Address) |
| horeby cortily: | |

1. That I have a personal and intimate knowledge of the facts set forth in the report of work annexed hereto, having performed the work or witnessed same during and/or after its completion.

AM PICONO CONTRACTOR POR

2. That the annexed report is true. PATRICIA 四月四月日

Sinner



Technical Assessment Work Credits

| Ŧ | 110 | | | |
|---|-----|-----|----|--|
| | 2 | .20 | 35 | |

| Ý. | | | | |
|--|--|--|--|--|
| Recorded Holder Raymond G. Ramsay | · · · · · · · · · · · · · · · · · · · | | | |
| Township or Area | ubbin Twp. | | | |
| Type of survey and number of Assessment days credit per claim | BENEFICIATION STUDIES | | | |
| Geophysical | | | | |
| Electromagneticdays | (15) Samples collected from (9) trenches | | | |
| Magnetometer days | Mining Claims Pa. 295106 - 09 | | | |
| Radiometric days | 346603 | | | |
| Induced polarization days | Cost of the programme = \$2,376.50 | | | |
| Section 86 (18) <u>see across</u> days | Total assessment days credit allowed = 158 | | | |
| Geologicalusys | The above three mining claims may be grouped under Section 85(6) of The Mining Act, for the purposes | | | |
| Geochemicaldays | of recording the work credits of 158 days. | | | |
| Man days 🗌 Airborne 🗌 | | | | |
| Special provision ☐ Ground 区 | | | | |
| Credits have been reduced because of partial coverage of claims. | | | | |
| Credits have been reduced because of corrections to work dates and figures of applicant. | | | | |
| Special credits under section 86 (15a) for the following m | ining claims | | | |
| | | | | |
| | | | | |
| No credits have been allowed for the following mining clai | lms | | | |
| not sufficiently covered by the survey | nsufficient technical data filed | | | |
| | | | | |

The Mining Recorder may reduce the above credits if necessary in order that the total number of approved assessment days recorded on each claim does not exceed the maximum allowed as follows: Geophysical — 80; Geological — 40; Geochemical — 40; Section 86(18)-60:



Ministry of Natural Resources

Notification of recording

of assessment work credits

Lands Administration Branch Mining Lands Section Ministry of Natural R isources Room 1617, Whitney Block Queen's Park, Toronto M7A 1W3

| Januar | y 24, 1978 | | | | |
|--|--|--|--|--|--|
| Date of recording of work: | Committee of the transference of a construction of any or any | | | | |
| Recorded holder: Raymon | d G. Ramsay | | | | |
| 10 Cook Street, Barrie, Ontario Lym 4E9 | | | | | |
| Grebe Lake & McCubl | Grebe Lake & McCubbin Township M-1804 | | | | |
| Type of survey and number of Assessment days credit per claim | Mining claims | | | | |
| Geophysical Electromagnetic days | Pa. 346602-346605 incl. 346607 | | | | |
| Magnetometerdays | 26 days recorded on each of the above claims | | | | |
| Radiometricdays | | | | | |
| Induced polarizationdays | Pa. 346606 | | | | |
| Section 86 (18) See across days | 28 days recorded on the | | | | |
| Beneficiation Studies Geological days | above claim | | | | |
| Geochemicaldays | | | | | |
| Man days Airborne | 1/1 1 157 | | | | |
| Special provision Ground | Total days 152 | | | | |
| Notice to recorded holder: | | | | | |

Survey reports and maps in duplicate be submitted to the Lands Administration Branch, Torento within 60 days from the date of recording of this work.

Reports and maps are being forwarded to the Lands march 14 Administration Branch with this letter.

Mining recorder

c.c. Raymond G. Ramsay 10 Cook Street Barrie, Ontario LAM AE9

#78-2

792 (6/77)

LA. 065



Your file

Our file: 2.2622

1979 11 21

Mr. Albert Hanson Mining Recorder Ministry of Natural Resources Box 669, Court House Sioux Lookout, Ontario POV 2TO

Dear Sir:

Re: Mining Claims Pa. 295106 et al. Grebe Lake and McCubbin Township, File 2.2622

The assessment work credits for Benefication Studies under Section 86(18, 19 & 20) of The Mining Act, as shown on the attached statement have been <u>approved</u> as of the above date.

Please inform the recorded holder of these mining claims and so indicate on your records.

Yours very truly,

F. Anderson

Director

Lands Administration Branch

Whitney Block, Room 6450 Queen's Park Toronto, Ontario M7A 1W3 Phone: 416/965-1316

DN:ie

cc: H.E. Neal & Associates Ltd. Toronto, Ontario Attn: Mr. H.E. Neal

> Mr. Raymond G. Ramsay Rarrie, Ontario

Resident Geologist V Sioux Lookout, Ontario MINISTRY OF NATURAL RESOURCES

RECEIVED

NOV 2 4 1979

REGINETIT GEOLOGIST'S DIFFICE

RECEIVED MAR - 2 1976 PROJECTS UNIT To__ R.G. Lamsay,

10 Gook Street, Larrie, Ontario. 1848 AND

In occount with H. E. NEAL & ASSOCIATES LTD.

124 Roxborough Drive, Toronto 5, Canada. Telephone 925-1584

| re. | Kashaweogama Iron Property | | | |
|-----|---|----------------|----|---------|
| 1. | Supervision of metallurgical testwork at Lakefield Research on samples collected by G.M. Rogg - to determine improvice Iron Content, liberation of laguetite, grade of normal concentrate and preparation of super-concentrate by flotation; preparation of Summary Of Metallurgical Testwork of July 12, 1977. Professional services of H.E. Neal \$ | 350 | 00 | |
| 2. | Preparation of Memorandum and plan of Kashaweogama Iron Property for use by Mr. T. Jensen prepared by G.M. Hogg. Professional services of G.M. Hogg | 75 | იი | |
| 3. | Lakefield Invoices paid by H.E. Neal & Associates Ltd at cost for testwork authorized by R.G. Ramsay and Progress Report No. 1. December 15, 1976 - \$ 556.50 January 20, 1977 - 1,193.00 February 21, 1977 - 197.00 * / Or received an Account \$ Nov. 9/77 //37(in) Carried of Parallele | 1,951 2,376 | 50 | Midle C |



